

制药、食品、化工设备

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江明市祥达机械制造有限公司

JIANGYIN XIANGDA MACHINERY MANUFACTRUING CO.,LTD





江阴市祥达机械制造有限公司位于江南外贸第一镇—祝塘镇,地理位置优越,交通便捷,北枕长江,东邻上海120公里,南靠无锡,距沪宁高速公路15公里,西离锡澄高速公路5公里,环境秀丽,工业发达。

本公司专业生产制药机械、食品机械、化工机械、日化机械,是集研制、开发、销售于一体的专业机械制造厂家,在同行业中具有较高声誉。主要产品有:粉碎机、微粉碎机、混合机、制粒机、干式造粒机、摇摆式颗粒机、RXH型热风循环烘箱、振荡筛、高效筛粉机等。

真诚感谢广大新老客户的合作与支持,欢迎来电来函洽谈业务,共创美好未来!

Jiangyin xiangda machinery manufactruing Co., Ltd is located in No.1 Town of foreign trade in the south of the Yangtze River, Zhutang Town, with strategic geographical position and convenient transportation. It rests on the Yangtze river in the north, adjacent to Shanghai within 120 kilometers away in the east, adjoins Wuxi in the south within 15 kilometers away from Shanghai-Nanjing expressway and approaches Wuxi-Jiangyin expressway within 5 kilometers away in the west, enjoying beautiful environment and developed industries.

Specialized in producing pharmaceutical machinery, food machinery, chemical machinery and commodity chemicals machinery, our company is a professional machinery manufacturer integrating research, development and marketing into a whole one, possessing a high reputation in the industry. Our main products cover pulverizer, mini-pulverizer, mixer, granulator, dry granu lator, swing granulator, RXH type hot air circulating oven, oscillating sieve and effective powder sieving machine, etc.

We are sincerely grateful for the cooperation and support of our old and new customers and welcome letters and calls for business negotiations to create a better future together!



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# CSJ 系列粗碎机 CSJ Series Coarse Crusher

### 主要用涂(Main Application)

本机适用于制药、化工冶金、食品等行业,对坚硬易碎加工前道工序的配套设备。它不受物料粘度,硬度难粉碎的物料进行加工包括对塑料、钢丝等进行粉碎,也能作为软度及纤维等限制对任何物料都能起到较好的粉碎效果。

The machine is applied for industries such as pharmaceutics chemical metallurgy and foodstuff It is used as specialized equipment for coarse crushing of mate rial in preparatory process and can crush hard and tough material like plastics and steel wire Especially it is not limited by viscosity,ha rdness,sadness and fibe r shape of material and has good effect to all materials

# 工作原理(Working Principle)

本机为卧式粉碎结构,物料由进料斗进入粉碎室,利用旋转刀与固定刀冲击、剪切而获得粉碎,经旋转离心力的作用,物料自动流向出口出。该机按 "GMP"标准设计+整机采用不锈刚材料制作,结构简单清洗方便噪音低,目前是粗粉碎中最理想的设备。

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# 技术参数(Technical Parameters)

| 型 号                  | Mode I                     | 80 型                    | 120 型                    | 200 型                    |
|----------------------|----------------------------|-------------------------|--------------------------|--------------------------|
| 生产能力                 | Production capacity(kg/h)  | 10-200                  | 100-200                  | 150-800                  |
| 进料粒度                 | Feed size(mm)              | ≤ 50                    | ≤ 100                    | ≤ 100                    |
| 粉碎粒度                 | Crush size(mm)             | 0.5-20                  | 0. 5-20                  | 0. 5-20                  |
| 主轴转速                 | Main speed(r/min)          | 400                     | 400                      | 400                      |
| 电机功率                 | Power(kw)                  | 1.5                     | 3                        | 5. 5                     |
| 重 量                  | Weight(kg)                 | 120                     | 250                      | 420                      |
| 外形尺寸长<br>Overall dim | :×宽×高<br>mensionsL×W×H(mm) | $510\times450\times980$ | $650\times700\times1200$ | $720\times850\times1350$ |

# CSJ 系列吸尘粗碎机组 CSJ Series Dust Absorption Crusher

### 主要用途(Main Application)

本机适用于制药、食品、化工等行业是粗碎与除尘为一体的新型粉碎设备。

The machine is applied in the industries of pharmaceutics chemical and foodstuff representing a new generaleration combining dust absorption and gringing

### 工作原理(Working Principle)

本机组利用旋转刀与固定刀冲击剪切而获得粉碎,粉碎好的物料自动进入捕集箱,粉尘由吸尘箱经布袋或滤筒回收。该机按 "GMP"标准设计,采用不锈钢材料制作生产过程中无粉尘飞扬,且能提高物料的利用率,降低企业成本目前已达成国际先进水平。

The machine utilizes the impact of revolving and fixed knivesto cut and grind raw material that will automatically enters into collection box after cutting The dust from gringing is filtered and recycled via the cloth bag or filter of dust absorbsorption box. The whole machine, designed according to "GMP" standard is made o srainless steelthustimprove the utilization of rawmaterial and decrease the production cost Currently. The machine has been on the world advanced level.

### 技术参数(Technical Parameters)

| 型 号  | Model                        | 80B 型             | 120B 型            | 200B 型            |
|------|------------------------------|-------------------|-------------------|-------------------|
| 生产能力 | Production capacity(kg/h)    | 20-200            | 100-500           | 150-800           |
| 进料粒度 | Feed size(mm)                | ≤ 50              | ≤ 100             | ≤ 100             |
| 出料粒度 | Discharge size(mm)           | 0.5-20            | 0. 5-20           | 0.5-20            |
| 主轴转速 | Main speed(r/min)            | 400               | 400               | 400               |
| 粉碎电机 | GrindingPower(kw)            | 1. 5              | 3                 | 5. 5              |
| 吸尘电机 | Duseabsorption power(kw)     | 1. 1              | 1. 5              | 1. 5              |
| 重 量  | Weight(kg)                   | 200               | 350               | 520               |
|      | 长×宽×高<br>imensional ×W×H(mm) | 1100 × 500 × 1500 | 1200 × 600 × 1650 | 1300 × 700 × 1700 |



# GFSJ 系列高效粉碎机 GFSJ Series High Efficiency Crusher

# 主要用途(Main Application)

本机采用混合喷粉法原理设计研制而成,广泛适用于制药、食品、化工等行业的物料粉碎。

The machine is developed with the method of mixed powder jerring, which is widely applied for the mate ria grnding for the trades of pharmaceutics chemical and foodstuff etc.

### 特点(Feature)

本机结构简单,粉碎室拆装与清洗方便,具有运转平稳、移动方便、噪音低、 粉碎效果好等优点。

The machine has a simple structure and is easy to be installed and dismantled and cleaned, with the featu res of stable running, convenient moving low noise and high grinding effi-ciency.etc

### 工作原理(Working Principle)

本机属高速运转机械,被粉碎物经高速刀片剪切获得粉碎,该机还可根据不同物料选用各种形状及尺寸不同的刀片,粒度大小通过更换筛网或调整速度获得。

The machine is a high speed running one The target material is smashed by the cutting and rinding of high-speed knives,of which the figure and size of knives can be selected in accordance with different materials and the size of granules can be acquired by changing of the screen and regulating the soeed.

# 技术参数(Technical Parameters)

| 型 号  | Mode I                        | 8 型               | 16 型              | 32 型              |
|------|-------------------------------|-------------------|-------------------|-------------------|
| 生产能力 | Production capacity(kg/h)     | 10-100            | 50-300            | 100-500           |
| 成品细度 | Fineness of finished products | 12-120            | 12-120            | 12-120            |
| 电机功率 | Power(kw)                     | 4                 | 7. 5              | 11                |
| 可调速度 | Speedchange                   | 2350-4360         | 1000-2400-4400    | 1000-2400-4400    |
| 重 量  | Weight(kg)                    | 150               | 250               | 320               |
|      | 长×宽×高<br>imensionsL×W×H(mm)   | 1050 × 600 × 1600 | 1100 × 860 × 1520 | 1280 × 950 × 1600 |



# WF 系列万能粉碎机 WF Series Universal Crusher

# 主要用途(Main Application)

本机利用活动齿盘问的高速相对运动,使被粉碎经齿盘冲击、磨擦及物料彼此间冲击等综合作用获得粉碎。本机结构简单、坚固、运转平稳、粉碎效果好被粉碎物可直接由主机磨腔中排除、粒度大小通过更换不同子L径的筛网获得,另外该机为不锈钢制作。机壳内壁全部经机加工打到表面平滑,改变了以前机型内壁粗糙、积粉的现象,使药品、食品、化工等生产更能符合国家标准,达到"GMP"的要求。

The machine uses the relative movement between the active fluted disc and the fixed fluted disc to impact.grind and crush the target materals The size of granules can be achieved by changing of the screen The machine has the features of easy structure.solid,stable running and good efficency The crushed material is discharged directly frOm the grinding chamber of the main frame In addition the whole machine is made of stainless steel,with smooth inside walls to avoid powder accumulation on the inside walls Those pharmaceutical,chemical and food stuff products frOm the machine are in accordance with national requi rement achieving

|                     | -                          |                     |                     |                     |                      |                       |
|---------------------|----------------------------|---------------------|---------------------|---------------------|----------------------|-----------------------|
| 型 号                 | Mode I                     | 20B 型               | 30B 型               | 40B 型               | 60B 型                | 80B 型                 |
| 生产能力                | Production capacity(kg/h)  | 20-150              | 30-300              | 40-800              | 60-1200              | 80-2000               |
| 主轴转速                | Main speed(r/min)          | 4500                | 3800                | 3400                | 2600                 | 2200                  |
| 进料粒度                | Feed size(mm)              | < 6                 | < 10                | < 12                | < 15                 | < 15                  |
| 粉碎粒度                | Crush size(mm)             | 12-120              | 12-120              | 12-120              | 12-120               | 12-120                |
| 电机功率                | Power(kw)                  | 4                   | 5. 5                | 7. 5                | 15                   | 45                    |
| 重量                  | Weight(kg)                 | 250                 | 320                 | 450                 | 600                  | 800                   |
| 外形尺寸+<br>Overall di | 长×宽×高<br>mensionsL×W×H(mm) | 550 × 600<br>× 1250 | 600 × 750<br>× 1450 | 750 × 900<br>× 1600 | 950 × 1000<br>× 1850 | 1200 × 1200<br>× 2200 |



# WF-20B、30B、40B 型吸尘粉碎机 Model WF-20B\30B\40B Absorb Dust Crusher 主要用涂(Main Application)

本机主要用于化工、医药(中医药)、食品、香料、树脂粉体、涂粉等弱电性物质及耐高温物质。

This machine mainly used to such weak-electric subatances and high temperature-resident substances as chemical industry, medicine (Chinese medicine and medicine herbs), foodstuff, spice, resin powder, powder-coating, etc.

# 工作原理(Working Principle)

本机组利用活动齿盘与固定齿盘间的相对运动,使物料经齿盘冲击、磨擦及物料彼此间冲击而获得粉碎。粉碎好的物料经旋转离心力的作用,自动进入捕集袋,粉尘由吸尘箱经布袋过滤回收。该机按"GMP"标准设计,全部用不锈钢材料制造,生产过程中无粉尘飞扬。且能提高物料的利用率,降低企业成本,目前已达到国际先进水平。

This machiney utilize the relative movement between the moving-gear and fixture gear. The materials wasted-wasted pounded by dish,rud and material is each other pound but be smashed. The materials that smashed to leave the mental exertion through the function that revolve automatic enter to catch to gathering bag. The powders are filteredthrough dust arrester-boxing. Adopted GMP standarda to design, used with the stainless steel materials all, having no powder to float in the production line. Now already international advanced level.

### 特点(Feature)

本机采用了风轮式高速旋转刀,定刀进行冲击、剪切、研磨、不但粉碎效果好, 而且粉碎时机腔内产生了强力的气流,把粉碎室的热量和成品一起从筛网流出,粉碎 细度可更换筛网来决定。

This machiney adopts windwhee-type high-speed reviving cutters to mill and shear the machine. This processing achieves excellent crushing effect and sift out crushing energy and finished products from screen mesh The fineness of the crushing is adopting various screens.





# 技术参数(Technical Parameters)

| 型  | 号 Model                            | 20B               | 30B               | 40B                       | 50B                       | 60B               | 80B                |
|----|------------------------------------|-------------------|-------------------|---------------------------|---------------------------|-------------------|--------------------|
| 生产 | 能力 Production capacity(kg/h)       | 60-150kg/h        | 100-300kg/h       | 160-800kg/h               | 200-1000kg/h              | 300-1500kg/h      | 500-2000kg/h       |
| 主轴 | 转速 Main speed(r/min)               | 5300r/min         | 4500r/min         | 3800r/min                 | 3200r/min                 | 3800r/min         | 2200r/min          |
| 进料 | 粒度 Feed size(mm)                   | 1 Omm             | 10mm              | 10mm                      | 15mm                      | 15mm              | 15mm               |
| 粉碎 | 粒度 Crush size(mm)                  | 20-150 目          | 20-120 目          | 20-120 目                  | 20-120 目                  | 20-120 目          | 20-120 目           |
| 粉碎 | 电机 GrindingPower(kw)               | 4kw               | 5.5kw             | 7.5kw                     | 18kw                      | 22 kw             | 45kw               |
| 吸尘 | 电机 Duseabsorption power(kw)        | 0.55kw            | 0.55kw            | 1.1kw                     | 1.5kw                     | 2. 2kw            | 3kw                |
|    | 尺寸长×宽×高<br>all dimensionsL×W×H(mm) | 1100 × 600 × 1650 | 1300 × 700 × 1850 | $1350\times700\times1920$ | $1400\times800\times2700$ | 1600 × 900 × 2300 | 1800 × 1200 × 2500 |

# FL-系列风冷粉碎机 FL Series Air Cooled Crusher

# 主要用途(Main Application)

主要适用于制药、化工、食品(例:生姜、辣椒、胡椒、油麦、大豆、白糖、八角、桂皮)等中低硬度物料的粉碎加工,细度在10-120目之间调节,具有产量高、粒度细、噪声低、能耗低、维修简单、安装方便等优点,特别适用于油性、粘性、热敏性、纤维性等低硬度物料的粉碎加工。

Prinarily for the pharmaceutical, chemical, food(example:ginger, chili, pepper, oil and wheat, soybean, sugar, star anise, cinnamon), and other materials in the crushing process low hardness, fineness adjusted between 10-120mesh, high yield, fine grain size, low noise, low energy consumption, simple maintenance, and easy to install, especially for oily, viscous, heat-sensitive, fibrous materials such as low bardness crushing process.

# 结构与原理(Working Principle)

1、结构: FL-风冷粉碎机主要有机壳、机门、涡轮、主轴、筛网、皮带轮及电动机等零部件组成。

### 2、工作原理

粉碎机动转时,电机带动主轴及刀盘高速旋转。刀盘与筛网圈上的磨块组成破碎、研磨副,当物料从加料斗中进入机腔内,物料在刀盘的旋转气流中紧密地摩擦和强烈地冲击到刀盘的叶片内侧上,并在叶片与磨块之间的缝隙中再次研磨。在粉碎物料的同时,刀盘吸入大量空气,这些气流起到了冷却机器、研磨物料及传送细料的作用。物料粉碎的细度取决于物料的性质和筛网的尺寸,以及物料和空气的通过量。

粉碎机的轴承部件装有特制的迷宫密封,可以有效地阻止粉尘进入轴承腔,从 而延长了轴承的使用寿命。机门内装有硅橡胶密封圈,无粉尘泄露而污染.

1\Structure:FI-coooled mill main chassis,the door,turbine,shaft,screen,pulleys and motors and other compnent parts.

2\The working principle of:

Shift mill, the motor driven high-speed rotating spindle and cutter, Circle cutter and the screen broken grinding blocks, grinding vice, when the material from the hopper into the machine in the cavity, the material in the air in the rotating cutter closely to friction and a strong shock to the inside of the leaf cutter and leaves the gap between the block and mill grinding again. In the crushed material the knife a lot of air inhaled, which played a cooling air machine, grinding materials and the role of transmission fines. Materials depends on the fineness of grinding nature of the materials and screen size and the materials and air throughout.

Grinder equipped with a special bearing labyrinth seal components can effectively prevent dust entering the bearing cavity,thus extending bearing life. Equipped with a silicon rubber gasket inside the door, no dust leakage and pollution of the operating environment.

# 特点(Feature)

- 1、粉碎能力强,能耗低,产品相对细度较小,操作环境。
- 2、粉碎空间大,刀盘运转时产生的高强风压,不仅能提高生产能力,降低过粉碎现象,并能有效地避免物料在粉碎过程中的产生对筛网的沉积和堵塞现象。
- 3、由于强化了剪切,故而对于纤维性物料的粉碎能力比一般的设备高。
- 4、筛网的安装便利,定位可靠,均采用插入式。便用寿命相对于环筛形式高了很多。
- 5、设计内藏式电机,使机器的重心降低,有效地降低了设备噪音

 ${\it 1\ \ } Crushing\ capacity, low\ energy\ consumption, the\ product\ is\ relatively\ small\ fineness.$ 

2\smashing alarge space,generated when the cutterr operation of highstrength wind,not only to increase production capacity,reduce over crushed,and it can effectively avoid crushing the material in the production of the deposition and clogging.

3\due to enhanced shear,therefore the fibrous material and the grnding capacity of equipment than the average high.

4\the screen of the installation of facilities,location and reliable, are used piug-in. Relative to the ring will be screened by the form of life a lot highe.

5\the design Built-in motor,the machine's center of gravity lower,effectively reducing the noise of the equipment.

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|--|------------------|------------------|--------------------------------|
| 型 号 Model  | FL-250           | FL-350           | FL-600                         |
| 生产能力(kg/h)Production Capacity  | 30-300           | 40-800           | 100-1600                       |
| 进料粒度(mm)Feeding Size   | 5                | 5                | 5                              |
| 粉碎细度 (mm) Crushing fineness  | 30-120           | 30-120           | 30-120                         |
| 主轴转速(r/min)Spindle speed   | 4200             | 3800             | 2900                           |
| 总功率(kw) Motor power  | 4/5.5            | 7. 5/11          | 18. 5/22                       |
| 重量(kg) Weight  | 285              | 350              | 650                            |
| 外形尺寸 (mm) 长×宽×高 Overall size   | 550 × 420 × 1400 | 770 × 750 × 1500 | $1200 \times 1000 \times 2250$ |







# WLF 系列涡轮除尘粉碎机组 WLF Series Dust Turbine Mill

### 主要用途(Main Application)

该机主要适用于化工、染料、助剂、饲料、食品、医药、木屑、化纤及非金属矿等中低硬度物料的粉碎加工,细度在20-200目之间调节,具有产量高、粒度细、噪音低、能耗低、维修简单、安装方便等优点,特别适用于油性、粘性、热敏性、纤维性等中低硬度物料的粉碎加工。

It mainly applies to chemicals,dyes,additives,animal feed,food,medicine,wood,chemical fiber and low in non-minerals such as the hardness of the crushed material processing,the fineness of 20-200 between the heads of regulation,with high-yield,grain Small degree,low-noise,low power consumption,easy maintenance,easy to install, and other advantages,especially suitable for oily,viscous,heat-sensitive,such as fiber and low in hardness of the crushed material processing.

### 工作原理(Working Principle)

电机带动主轴及涡轮高速旋转,涡轮与筛网圈上的磨块组成破碎、研磨、当物料从加料斗中进入机 腔内,物料在涡轮的旋转气流中紧密地摩擦和强烈地冲击到涡轮的叶片内侧上,并在叶片与磨块之间的 缝隙中再次研磨。

Spindle drive motor and high-speed rotating turbines, turbo-screen with the circle on the composition of the broken pieces of grinding, grinding, plus materials from the hopper into the machine in the cavity, the materials in the turbing in the air close to friction and strong The impact of the turbine blades on the inside, and gringing the leaves and pieces of gap between the ground again.



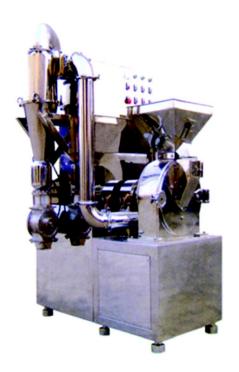


# 技术参数(Technical Parameters)

| 32 4 1 1 2 |                               |               | •             |               |                |
|------------|-------------------------------|---------------|---------------|---------------|----------------|
| 型          | 를 Model                       | 200 型         | 300型          | 400型          | 500 型          |
| 生产能        | 力 Production capacity(kg/h)   | 60-200        | 50-300        | 100-500       | 300-500        |
| 主轴转        | 速 Main speed(r/min)           | 5600          | 5600          | 5600          | 3800           |
| 进料粒        | 度 Feed size(mm)               | 12mm          | 12mm          | 12mm          | 12mm           |
| 粉碎粒        | 度 Crush size(mm)              | 20-200        | 20-200        | 20-200        | 20-200         |
| 粉碎电        | 机 Grinding Power(kw)          | 5. 5          | 7. 5          | 11            | 22             |
| 吸尘电        | 机 Duse absorption power(kw)   | 1. 1          | 1. 5          | 2. 2          | 3              |
| 关 风        | 机 Fan kuan (kw)               | 0. 75         | 0. 75         | 0. 75         | 0. 75          |
|            | 寸长×宽×高<br>dimensionsL×W×H(mm) | 1000×800×1600 | 1200×850×1780 | 1500×900×1950 | 1800×1200×2800 |

# ZFJ 系列中草药粉碎机组 ZFJ Series Chinese Herb medicine Pulverizer





### 主要用途(Main Application)

该机组适用于制药、食品、化工等行业。具有风冷、无筛网等多种性能,它不受物料粘度、软硬度及纤维等限制,对任何物料都能起到较好的粉碎效果。特别适用于粉碎带纤维的中药材、带一定油性的物料。

The machine is applied in industries such as pharmaceutics, foodstuff, chemicals and etc, with features of cool ai rand no sieve or screen It is not limited by the viscosity, hardness, softness or fiber shape of the raw materials, and has good effect to all materi-als, especically to those Chinese herbal medicines with fibers and those with oil .

### 工作原理(Working Principle)

该机由加料斗、分级轮、粉碎刀片、齿固、粉碎电机、出料口、风叶、集料箱、吸尘箱等部分组成,物料由加料斗进入粉碎室,通过高速旋转的刀片进行粉碎,调节分级轮与分级盘的距离来达到所要求的物料细度,高速旋转的风叶把达到要求的物料从粉碎室通过负压风引到下料器中没有达到要求的物料继续在粉碎室中粉碎,粉尘经布袋或滤筒过滤回收,该机组按"GMP"标准设计、结构简单、操作清理方便、噪音小、产量高、设备采用不锈钢材料制作,粉碎过程中无粉尘飞扬。

The machine is composed of feeder, grading wheel, pulverizing blades, gears, pulveriz-ing motor, discharging gate, fans, collection box, dust collection box and etc Any raw material, being fed into the grind chamber fhrough the upper feeder Is pulverized by high-speed running blades. The neness of the finished products is regul ated via the distance adjustment of grading wheel and grading plate. The high. speed running fans will lead those pulverized material frOm grinding chamber to discharge gate via negative pressure while whose unpulverized remained in the chamber. The dust from grinding Is filtered and recycled the cloth bag or filter of the dust absorption box. The whole machine designed accordina to "GMP" standard, is made of stainless steel, with the features of easy structure, convenient operation and cleaning, low noise and high capacity, avoiding dust flying inproduction.

| 型 号 Mod                   | de I                   | 200 型                | 300 型                 | 400 型                 |
|---------------------------|------------------------|----------------------|-----------------------|-----------------------|
| 生产能力 Pro                  | duction capacity(kg/h) | 10-150               | 20-300                | 50-500                |
| 进料粒度 Fee                  | ed size(mm)            | ≤ 5                  | ≤ 12                  | ≤ 15                  |
| 粉碎粒度 Cru                  | ush size(mm)           | 20-250               | 20-250                | 20-250                |
| 粉碎电机 Cru                  | ush motor(mm)          | 5. 5                 | 7.5                   | 11                    |
| 吸尘电机 Agg                  | gregate motor(kw)      | 1.5                  | 2. 2                  | 3                     |
| 重 量 We                    | eight(kg)              | 320                  | 550                   | 680                   |
| 外形尺寸长×5<br>Overall dimens | 宽×高<br>sionsL×W×H(mm)  | 1350 × 920<br>× 1800 | 1400 × 1050<br>× 2050 | 1600 × 1150<br>× 2100 |

# WFJ- 系列超微粉碎机 WFJ series super efficient pulveriger

# 主要用途(Main Application)

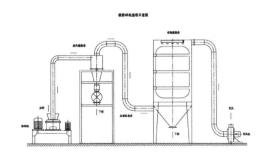
本机由主机、辅机、电控箱三个部分组成,具有风选式、无筛、无网、粒度大小均匀等多种性能,生产过程连续进行。该机在粉碎作业时主机不升温,可粉碎各种热敏性物料。其综合性能已达到国际先进水平,该机广泛运用于食品、化工、制药、饲料、烟草、碳酸钙、植物纤维、染料、涂料、农药等低硬度物料的超细粉碎。

This machine from the host, auxiliary equipment, electric control box of three parts, with a winnowing, no screen, no network, a variety of properties and uniform particle size, the production process is continuous. Crushing operations in the host machine is not heating up, can crush all kinds of heat sensitive materials. The overall performance has reached international advanced level, it is widely used in pharmaceutical, chemical, food (example: traditional Chinese medicine. Food. Chemical. Health care. Root class. Diameter class. Corn, rice, chili, pepper, oil and wheat, soybean, garlic, star anise, cinnamon, dehydrated vegetables, hawthorn, ginger, garlic, sugar. sweeteners. grains, dried small shrimps, pumpkin powder, spices) and other industrial materials crushed.

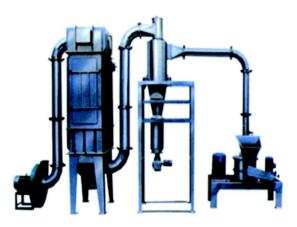
### 工作原理(Working Principle)

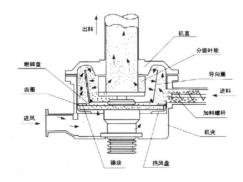
WFJ 超微粉碎机是一种立轴反射型微粉碎机,能同时完成微粉碎和微粉分选的两道加工工序。它由机体、机架、喂料装置、粉碎装置、出料管、传动装置和电机等组成,配套由主机、除尘器、高压离心风机、关风器、旋风集料器和电控柜等组成整套气流涡轮微粉机组。在不停机的情况下,可任意调节粒度。产品粒度均匀,细度可达10-5 um,该机具有自冷却功能。(例: 化工、中药、根类、径类、玉米、大米、辣椒、胡椒、油麦、大豆、豆粕、大蒜、八角、桂皮、脱水蔬菜、山楂、干姜、蒜片、白糖、糖精、粮食类、虾皮、南瓜粉、调料)。

WFJ ultra-mill is a vertical shaft reflective micro crusher, can finish at the same time fine crushing and micro powder sorting the two processes. It consists of the body, frame, feeding device, crushing equipment, discharge tube, transmission device and motor and other components, supporting the host, precipitator, high-pressure centrifugal fan, shut the wind instrument, a whirlwind collector and electric control cabinet and other components of a complete set of air turbine micro powder units. Don't stop in the case, can be arbitrary regulation size. Products of granularity, fine degrees can reach up to 10-5 um, it has since cooling function. (example: chemical, Chinese traditional medicine, and root kind, diameter classes, corn, rice, chili, pepper, YouMai, soybean, soybean meal, garlic, octagon, cinnamon, dehydrated vegetables, hawthorn, dry ginger, garlic piece, white sugar, saccharin, food, shrimp skin, pumpkin).









# 技术参数(Technical Parameters)

| 型号<br>Model | 生产能力(kg/h)<br>Production Capacity | 进料粒度(m m )<br>Feeding Size | 出料粒度 (mesh)<br>Output Size | 总功率(kw)<br>Total Power | 主轴转速 (r/min)<br>Main speed | 外形尺寸 (mm) 长×宽×高<br>Overall size | 重量(kg)<br>Weight |
|-------------|-----------------------------------|----------------------------|----------------------------|------------------------|----------------------------|---------------------------------|------------------|
| 15 型        | 50-200                            | < 10                       | 80-320                     | 17. 5                  | ∼5800                      | $4000\times1200\times2700$      | 850              |
| 20 型        | 80-300                            | < 10                       | 80-320                     | 22                     | ∼ <b>4200</b>              | $4000\times1200\times2700$      | 850              |
| 30 型        | 100-800                           | < 10                       | 80-320                     | 46                     | ~3800                      | $6640\times1300\times3960$      | 960              |
| 60 型        | 500-1200                          | < 12                       | 80-320                     | 84. 15                 | ~3200                      | $7500\times2300\times4530$      | 3200             |
| 80 型        | 600-1800                          | < 12                       | 100-320                    | 100.4                  | ~2800                      | $8200 \times 2500 \times 4600$  | 3800             |

# WFM 系列超微粉碎振动磨 WFM Series Super Fine Crushing and Vibrating Mill

# 主要用途(Main Application)

本机适用于制药、化工、食品等各种行业纤维状物料的超微粉碎,如灵芝、甘草、虾壳及各种骨类和植物纤维等,粉碎细度可达到微米级。目前该机已达到国际先进水平。

Used for super fine crushing of fiber material in such trades as pharmaceutics chemical and foodstuff etc., Including glossy ganoderma, liquorice, shrimp shell and every kind of bone and plant fiber etc. With the crushing fineness reaching micron grade, this machine has reached the international advanced level

# 工作原理(Working Principle)

该机为卧式振动磨,物料由加料斗进入粉碎室,经振动将粉碎室内的研磨棒与物料碰撞、研磨而获得粉碎,该机配有水冷装置,可控制粉碎室内的温度,整机按"GMP"标准设计,采用不锈钢制造,设备在密封状态下作业。无粉尘飞扬,无环境污染。

This machine is a horizontal vibrating mill. The material is fed into the crushing cham-

mill. The material is fed into the crushing chamision and grinding with grinding bar inside the thermore, it is equipped with water cooling unit shing chamber. Designed according to GMP is equipment can be operated under full close mental pollution.









| 型号 Model                        | WFM-10 型                  | WFM-50 型                    | WFM-100 型                  |
|---------------------------------|---------------------------|-----------------------------|----------------------------|
| 工作容积 Working Volume (Liter)     | 10                        | 50                          | 100                        |
| 处理量 Capacity (KG/H)             | 2-2.5                     | 10-30                       | 20-60                      |
| 粉碎细度 Fineness (Mesh)            | 200-1800                  | 200-1800                    | 200-1800                   |
| 冷却形式 Cooling Down Water Cooling |                           |                             |                            |
| 功率 Power                        | 1.5                       | 7.5                         | 11                         |
| 外形尺寸 Overall Size (mm)          | $1200\times800\times1400$ | $1700\times 900\times 1700$ | $2850\times1200\times1800$ |
| 重量 Weigh (KG)                   | 580                       | 1500                        | 2800                       |
|                                 |                           |                             |                            |

# FTS 系列旋转筛 FTS Series Rotary Screener

# 主要用途(Main Application)

本机适用于制药、化工、食品等行业,是新一代最理想的筛选设备,它对纤维多、粘度大、湿度高、有静电、易结块等物料均可进行过筛。

Being an ideal screening equipment applied in pharmaceutical, chemical, foodstuff trades etc., this machine is particularly used for screening of high fiber, high viscosity, high humidity, electrostatic and easy blocked materials.

# 工作原理(Working Principle)

物料由料斗经螺旋输送杆进入筛箱,分流叶片不断翻动,形成了物料在筛箱内不断的更新推进,细料即在筛网中落下,粗料继续向前在粗料口中爬出。从而达到理想的过筛效果。

Material is fed into the screen box through screw conveyor, continuous rotation of the vane pushes the material forward, fine material is fallen from the screen, and the coarse material is further advanced and discharged from the coarse port, and thus reaching the ideal screening effect.



# 技术参数(Technical Parameters)

| 型 묵  | Model               | FTS-190 型 | FTS-300型 |
|------|---------------------|-----------|----------|
| 生产能力 | Capacity (KG/H)     | 100-1500  | 200-2000 |
| 过筛目数 | Mesh (目)            | 20-200    | 20-200   |
| 电机功率 | Power (KW)          | 2. 2      | 3        |
| 主轴转速 | Spindle Speed (RPM) | 940       | 620      |
| 重 量  | Weigh (KG)          | 200       | 350      |

# ZS 系列高效筛粉机 Model ZS Series-High-Efficient Sifting Machine



# 主要用途(Main Application)

本机适用于制药、化工、食品等行业的干粉物料粒度的分级之用。

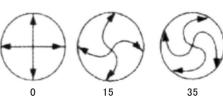
The machine are applicable to grading of dry powder granules materials in phymacy, chemical industry, food industry, etc.

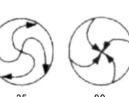
### 特点(Feature)

该机由立式激振电机、筛底、网架、筛粉室、橡胶振荡碗等各紧固件成一整体。本机可用于单层或多层分级使用结构紧凑、操作维修方便,运转平稳、噪音低、细度小,适用性强等优点。

The machine is aroused by the vertical vibrating motor,end sieving,shelf of net,screening mesh,the rubber flaps as the whole. There are ball-boxing under the screening shelf. Wnen the equipments revolve, the asepsis and small ball is aroused by electrical engineering to jump about to tap the net of up and down after flapping the dint, the net can't produce the eye-defusing phenomenon, ensure the consecution revolves. This machine can used for single layer or multiple layers, tight packing, operations and maintains are convenience; revolving steady; noisy is low; discharging greatly thin materials; revolving steady, and strong apelication, etc.







| 型  | 묵                       | Model                     | ZS-600           | ZS-800                    | ZS-1000            |
|----|-------------------------|---------------------------|------------------|---------------------------|--------------------|
| 生产 | 能力(kg/h)                | Production capacity(kg/h) | 60-500           | 80-800                    | 100-1200           |
| 过筛 | 目数(mesh)                | Size of output granules   | 12-200           | 12-200(任选)                | 12-200(任选)         |
| 功  | 率(KW)                   | Power                     | 0. 55            | 0.75                      | 1. 1               |
| 振动 | 频率(次/mir                | n) Vibraton Freq          | 1500             | 1500                      | 1500               |
| 重  | 量 (kg)                  | Weight                    | 170              | 200                       | 380                |
|    | 尺寸(长×宽×<br>all size (L) |                           | 800 × 800 × 1100 | 1100 × 950 × 1150<br>(二层) | 1100 × 1100 × 1200 |
| 整机 | 重量 (kg)                 | Weight                    | 650              | 850                       | 1200               |

# ZS 系列振荡筛 ZS Series Vibrating Screener

# 概述 (Descriptions)

- 1、ZS型系列分层筛适应于流水作业,是粗小比例不等过筛连续出料的理想设备。
- 2、本机由料斗、振荡室、联轴器、电机等组成。振荡室内有偏心轮、橡胶软件、主轴、轴承等组成。可调节的偏心重锤经马达驱动传达到主轴中心线,在不平衡状态下,产生离心力,使物料强制改变在筛内形成轨道旋涡,重锤调节器的振幅大小可根据不同物料和筛网进行调节。
- 3、整机结构紧凑、体积小、不扬尘、噪音低、产量高、能耗低、移动、维修方便。

1\ZS series vibration is suitable for in line production. It is an ideal device for granule that has uneven size to sieve continuously. 2\This machine consisted of the hopper, vibration chamber, connecting shaft and electric motor. Vibrating chamber is equipped with eccentric wheel.rubber soft tubes, main shaft and shaft-bearing, etc. When the adjustagble eccentric weight dropper is pressed to the central line of main shaft by motor driven, in unbalanced conditions, it creates eccentricity, which makes the materials forming regular track eddy. The amplitude of the weight dropper may be regulated according to different materials and the meshes of screens. 3\The whole machine has the features of compact structure, small volume non-dust flying low noise, high output, low energy consumption, easy to be moved and maintained.





# 技术参数(Technical Parameters)

| 型  | 号        | Mode I                      | ZS-350                   | ZS-515                       | ZS-650                       |
|----|----------|-----------------------------|--------------------------|------------------------------|------------------------------|
| 生产 | 能力(kg/h  | ) Production capacity(kg/h) | 60-500                   | 100-1300                     | 180-2000                     |
| 过筛 | i目数(mesh | ) Size of output granules   | 12-200                   | 12-200                       | 12-200                       |
| 电机 | ,功率(KW)  | Power of motor              | 0.55                     | 0. 75                        | 1.50                         |
| 主轴 | 转速(rpm)  | Main speed                  | 1380                     | 1370                         | 1370                         |
| 净  | 重(kg)    | Net weight                  | 100                      | 180                          | 250                          |
|    | 尺寸(长×    | 宽×高)(mm)<br>I×W×H)          | $540\times540\times1060$ | $710 \times 710 \times 1290$ | $880 \times 880 \times 1350$ |

注: 因物料的差异,表中生产能力仅供参考

Notes: The output listed in the table is for reference only because of the difference of the speciffic gravity and mesh



# FS 方型振荡筛 Model FS Square Vibration Screener

# 特点(Feature)

本机上部采用快拆式手柄, 把整机连成一个整体, 上盖全密封、有效防止物料在过筛时由于振动而产生粉尘飞扬。筛体下部安装振动电机, 有效保证了物料的结构紧凑, 下部采用弹簧减振, 使整机在平稳状态下工作。下面底座采用可调式, 可调节正在过筛面倾斜角度, 根据物料特性以取得最佳过筛效果。

It adap quick disassembing handle at the upper part of this machine The handle connects the maching as the all and the one its upper cover is seal fully Therefore it prevent from the dust flying caused by vibration during the period of sieving The vibration motor is installed under the sieve Mean while it adapts spring to reduce vibration So the machine will operate at stable state The stand is adjusted can be adjusted The best sieving effect can be get state The stand is adjustable, so the inclined angel of sieve that is sieving can adjusted The best sieving effect can be get state The stand is adjustable, so the inclined angel of sieve that is sieving can be adjusted The best sieving effect can be get state The stand is adjustable, so the inclined angel of sieve that is sieving can be adjusted The best sieving effect can be get.

# 概述 (Descriptions)

FS 系列方形筛, 是我厂九九年自行开发研制的新一代筛粉设备, 该机以它独有的高效、节能、低噪音等特性深受广大用户的欢迎,广泛适用于医药、化工、食品等行业的各种物料连续过筛,根据用户需要可制成 1-4 层筛面。该机具有结构简单、操作方便、体积小、处理量大、噪音低、抗腐蚀、低故障、寿命长、生产率高、振幅可调、耗能低、拆装方便、清洗无死角、无粉尘飞扬等优点。

FS series square sieve is new generation sieving equip-ment researched and developed and manufactured by our actory in 1999 Because of its unique characteristics, ie high effective.energy saving, low noise and so on.customers welcome it deeply It is wide suitable for sieving raw material continuously of pharmaceutical industry, chemical industry foodstuff industry and so on 1-4 layer of sieve can installed naccordance with the requirements of customers This machine has many advantages listed below:simple in st ructure convenient in operation, compact, large amount to be reated. 10w in noise, cor rosion resistant, low trouble, convenientn assembling and disassembling no dead corner in cleaning, no dust and so on.

### 技术参数(Technical Parameters)

| 型 号  | Model                        | FSO. 6 × 1. 5   | FS0. 65 × 2. 0  |
|------|------------------------------|---|---|
| 功率   | Power (kw)                   | 0.4 	imes 2   | 0. $4 \times 2$   |
| 筛面倾斜 | Inclinedangleof sievesurface | $0^{\circ}$ $-45^{\circ}$ 可调 $0^{\circ}$ $-45^{\circ}$ adjustable | $0^{\circ}$ $-45^{\circ}$ 可调 $0^{\circ}$ $-45^{\circ}$ adjustable |
| 电 压  | Voltage(V)                   | 380   | 380   |
| 筛面层次 | Layersofsievesurface         | 1-4   | 1-4   |
| 过筛目数 | Size of output granules      | 6-120   | 6-120   |
|      | 长×宽×高)(mm)<br>ze (L×W×H)     | $1500\times700\times700$  | $2100\times750\times780$  |
| 重 量  | Weight (kg)                  | 550   | 650   |
| 产量   | Output (kg/h)                | 150-1500  | 160-2000  |

注:表中产量因物料比重目数差异其产量仅供参考。

Notes: The output listed in the table is for reference only because of the difference of the speciffic gravity and mesh.

# WLDH 卧式螺带混合机 WLDH Horizontal Ribbon Mixer

# 概述 (Descriptions)

卧式螺带混合机由 U 形容器、螺带搅拌叶片和传动部件组成;螺带状叶片一般做 b 成双层或三层,外层螺旋将物料从两侧向中央汇集,内层螺旋将物料从中央向两侧输送,形成对流混合。螺带混合机对于粘性或有凝聚性的粉粒体的混合以及粉粒中添加液体及糊状物料的混合有良好的效果,简盖可做成全开式门,以便于对设备进行清洗更换产品。

Horizontal ribbon mixer comprises of U-shape container,transmission parts and ribbon agitating blades which usually have double or triple layers with outside screw gathering the material from sides to center and inside screw trans mitting the material from center to sides to form convectionmix. Ribbon mixer has a good result in the mix of viscosity or cohesionpowder and of putting liquid and mash material into the powder. The cylinder cover can be fully open so as to clean and change the device.



### 技术参数(Technical Parameters)

| 型 号<br>Model   | 全容积(M3)<br>All Volume | 装载系数<br>Loads coefficent | 电机功率(KW)<br>Electrical machinery power | 外形尺寸长×宽×高<br>Overall dimensionsL×W×H(mm) | 设备重量<br>Equipment weight |
|--|-----------------------|--------------------------|--|--|--------------------------|
| WLDH-0. 1  | 0. 1                  | 0. 4-0. 8                | 3                                      | $1190\times740\times770$                 | 330                      |
| WLDH-0. 3  | 0. 3                  | 0. 4-0. 8                | 4                                      | $2030\times630\times980$                 | 720                      |
| WLDH-0. 5  | 0. 5                  | 0. 4-0. 8                | 7. 5                                   | $2320\times730\times1130$                | 980                      |
| WLDH-1   | 1                     | 0. 4-0. 8                | 11                                     | $2800\times920\times1320$                | 1700                     |
| WLDH-1. 5  | 1.5                   | 0. 4-0. 8                | 11                                     | $3180\times1020\times1550$               | 1800                     |
| WLDH-2   | 2                     | 0. 4-0. 8                | 15                                     | 3310 × 1120 × 1640                       | 2100                     |
| WLDH-3   | 3                     | 0. 4-0. 8                | 18. 5                                  | $3750 \times 1290 \times 1820$           | 3000                     |
| WLDH-4   | 4                     | 0. 4-0. 8                | 22                                     | $4200\times1400\times1990$               | 3980                     |
| WLDH-5   | 5                     | 0. 4-0. 8                | 22                                     | $4220\times1500\times2100$               | . 4620                   |
| WLDH-6   | 6                     | 0. 4-0. 8                | 30                                     | $4700\times1610\times2260$               | 6180                     |
| WLDH-8   | 8                     | 0. 4-0. 8                | 37                                     | $4420\times2150\times2470$               | 8200                     |
| WLDH-10  | 10                    | 0. 4-0. 8                | 45                                     | $5520\times2960\times2720$               | 8920                     |
| WLDH-12  | 12                    | 0. 4-0. 8                | 45                                     | $5720\times3010\times2840$               | 9520                     |
| WLDH-15  | 15                    | 0. 4-0. 8                | 55                                     | $5840\times3540\times2940$               | 9950                     |
| THE RESIDENCE OF THE PARTY OF T |                       |                          |  |  |                          |

# SHJ系列双螺锥形混合机 Model SHJ Series Double Spiral Cone Shaped Mixer

# 主要用途(Main Application)

该机是一种新型高效,高精度的混合设备,广泛适用制药、化工、饲料等行业的各种粉体的混合。

This is a new Light-efficient and high-precision mixing equipment, it is widey used in the mixing the materials in pharmaceuticals, chemical and foodstuff industries

### 工作原理(Working Principle)

由螺旋的公、自转使物料在锥体内产生复合运动,主要产生四种运动形式:

- 1、螺旋沿壁公转使物料沿锥壁作圆周运动;
- 2、螺旋自转使物料自锥底沿螺旋上升:
- 3、螺旋的公、自转复合运动使一部分物料被吸收到 螺旋圆柱面内同时受螺旋自转的离心力作用是使螺旋圆柱面内的一部分物料向锥体径向排放:
- 4、上升的物料受自身重力作用下降四种运动在混合机内产生对流、剪切、扩散从而达到快速均匀混合的目的。

The material IS made to conduct a compound motion j n the cone because of the rotation and revolution of the screws The effected motions Include:

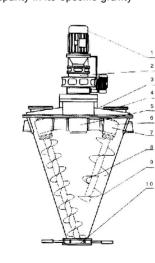
- 1. The revolution of the screw along the wall making the material conduct a clreumferential motion
- 2. The rotation of the screw making the material rise along the screw from the cone bottom;
- 3. The compound motion of the ratation and revolution of the screws making partial, material be absorbed Into the screw cylindroid meanwhile. under the action of centrifugal force, the partial material in the screw cylindroid discharges radially  ${}_{i}$ £
- 4.Rising material by its own gravity dropped four movements in the mixing machine generated convection, shearing, diffusion and fast mixing.

# 特点(Feature)

该机自转,公转有一套电机及摆线针轮减速机组成,搅拌范围大,混合速度快对比重悬殊,混配比悬殊的物料混合更为适合。

Its rotation and revolution are cont roled by a set of motors and a swaying wheel decelerating device The roachine stirs the material on a large sca je and mixes things quickly It is better to be qpplied in mixing materrials that are not evenly weighted, and great disparity in its specific gravity





- 1、电机 2、减速机 3、喷液装置 4、筒盖部分 5、6、7、传动部分 8、螺旋部分 9、筒体部分 10、出料阀
  - Electrical engineering
    Deceletate maching
    Spraying the liquid equips
    A cover part
    Spread to move the part
    Spiral part
    Apart
    Anticipates valve

# 技术参数(Technical Parameters)

| 型묵<br>Model | 生产能力(kg/h)<br>Production Capacity | 全容积 (m³)<br>Totalcolume | 装载系数<br>Loading coefficient | 疏松密度<br>Loosen density | 物料粒度 (mesh)<br>Material granularity | 电机功率(kw)<br>Power | 混合时间 (min)<br>Mixing time | 外形尺寸 (mm) 长×宽×高<br>Overall dimensionsL×W×H | 重量(kg)<br>Weight |
|-------------|-----------------------------------|-------------------------|-----------------------------|------------------------|-------------------------------------|-------------------|---------------------------|--|------------------|
| SHJ200      | 95                                | 0. 2                    | 0.6                         | 0.8                    | 20-250                              | 2. 2              | 6-10                      | ф 890 × 1850                               | 600              |
| SHJ500      | 190                               | 0.5                     | 0.6                         | 0.8                    | 20-250                              | 2. 2              | 6-10                      | $\varphi~1160\times2250$                   | 800              |
| SHJ1000     | 380                               | 1                       | 0.6                         | 0.8                    | 20-250                              | 4                 | 8-10                      | ф 1450 × 2700                              | 1200             |
| SHJ2000     | 720                               | 2                       | 0.6                         | 0.8                    | 20-250                              | 5. 5              | 8-10                      | $\Phi~1850\times3450$                      | 1800             |
| SHJ400      | 1400                              | 4                       | 0.6                         | 0.8                    | 20-250                              | 11                | 8-10                      | $\Phi~2260\times4210$                      | 3000             |

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# SYH 系列三维摆动混合机 Model SYH Three-dimensional Swing Mixer



### 主要用途(Main Application)

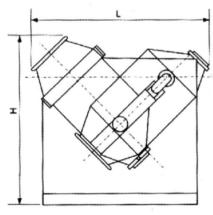
适用于医药、化工、食品等行业的干粉物料混合,对不同比重和不同 粒度的几种物料也能进行快速而均匀的混合。

Thismachine is widely applied for the mixing of fowder material by pharmacy, chemical and foodstuff industries as well as for the quick and even mixing of various materials in different granules size and g ravity.

### 特点(Feature)

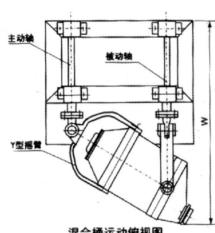
该机利用独特的三度摆动,平移转动及摇摆原理,产生一股强力的交替 脉冲运动,连续不断地推动进行混合物料,其产生的涡流具有变化的能量梯 度,从而能产生出色的混合效果,该机还具有运转平稳、噪音低、装载系数 高、混合时间短等优点。

With its unique three-dimension swing, paraller moving, and rolling methoods the mixer can generate a strong pulse movement to push forward and mix the target materials continuously The excellent mixing effects are through the result of its changeable vortex movement that possesses the energy g rads inside It also has the merits of smooth running.10wly niose, high load factor, and shortly mixing time as



混合桶运动正视图

Mix with bucket the sport faces the diagram



混合桶运动俯视图

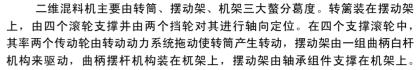
Mix with bucket the sport down the diagram

# 技术参数(Technical Parameters)

| 型 号 Model                                | SYH-50                | SYH-100            | SYH-200               | SYH-300               | SYH-400               | SYH-500               | SYH-600               | SYH-800               | SYH-1000              |
|--|-----------------------|--------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 料桶容积(L)                                  | 40                    | 100                | 200                   | 300                   | 400                   | 500                   | 600                   | 800                   | 1000                  |
| 最大装料容积 Max.loading volume(L)             | 25                    | 80                 | 160                   | 240                   | 320                   | 400                   | 480                   | 640                   | 800                   |
| 最大装料重量 Max.loading weight(kg)            | 25                    | 50                 | 100                   | 150                   | 200                   | 250                   | 300                   | 400                   | 500                   |
| 主轴转速 Speed of pricipal axis(r/min)       | 0-12                  | 0-12               | 0-12                  | 0-12                  | 0-12                  | 0-12                  | 0-12                  | 0-12                  | 0-12                  |
| 电机功率 Power(kw)                           | 1.1                   | 1.5                | 2. 2                  | 3                     | 4                     | 5.5                   | 5. 5                  | 7. 5                  | 7. 5                  |
| 整机重量 Weight(kg)                          | 280                   | 380                | 500                   | 650                   | 700                   | 850                   | 950                   | 1200                  | 1200                  |
| 外形尺寸长×宽×高<br>Overall dimensionsL×W×H(mm) | 1000 × 1400<br>× 1100 | 1200×1700<br>×1200 | 1400 × 1800<br>× 1500 | 1800 × 1950<br>× 1700 | 1800 × 2100<br>× 1800 | 1900 × 2000<br>× 1950 | 1900 × 2100<br>× 2100 | 2200 × 2400<br>× 2250 | 2250 × 2600<br>× 2400 |

# EYH 系列二维运动混合机 Model EYH Two Dimensional Motive Mixer

### T作原理(Working Principle)

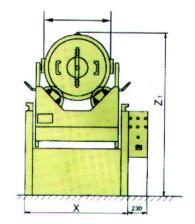


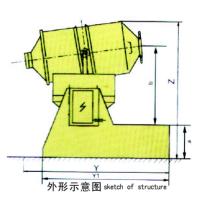
EYH Series Two DimensionalMotive Mixer Principle Two dimensioal mixer mainly consists of three big Oans manely rotating cylinder, swinging rack and frame carlas on the swinging rack, supported by four wheels and its axial fixation is done by two stop wheels are driven by rotating power system to make the cylinder rotate The swinging rack is driven by a set of crandshaft swinging bar which is mounted on the frame and the swinging rack is supported on the swinging rack is supported on the frame.

# 特点(Feature)

EYH 二维混料机的转筒可同时进行二个运动,一个为转筒的自转,另一个 为转筒随摆动架的摆动。被混和物料在转筒内随转筒转动、翻转、混和的同时。 又莲黄葛的摆动而发生左右来回的掺混运动,在这两个运动的共同作用下,物料 在短时间内得到充分的混合。二维漫料机适合所有粉、粒状物料的混合。

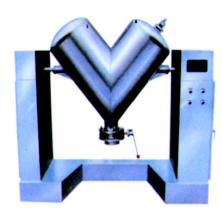
The rotating cylinde of EYH Two Dimensiona e two motions at the same time one is the rotation of the cylinder and the other is swinging of the cylinder along the swinging rack. Materials to be mixedwill be rotaedwhen the cylinder is rotating, and will be mixed from left to right and vice versa when the cylinder is swinging As a resulr of these two motions, materials Mixer is suitable for mixing of all powder and granule materials





| 型 号<br>Model | 容积(L)<br>Revolution | 装料系数<br>Fed Ratio | 装料重量(kg)<br>Fed Weight | 外形)<br>A | 尺寸长×3<br>B | 宽×高<br>C | Overall di<br>D | mensionsL × V | X H (mm) | 功率 Pov<br>转动 Ture | wer(kw)<br>摆动Sway |
|--------------|---------------------|-------------------|------------------------|----------|------------|----------|-----------------|---------------|----------|-------------------|-------------------|
| EYH100       | 100                 | 0.5               | 40                     | 860      | 900        | 200      | 400             | 1000          | 1500     | 1. 1              | 0. 75             |
| EYH300       | 300                 | 0.5               | 78                     | 1000     | 1100       | 200      | 580             | 1400          | 1650     | 1. 1              | 0. 75             |
| EYH600       | 600                 | 0.5               | 150                    | 1300     | 1250       | 240      | 720             | 1800          | 1850     | 1. 5              | 1.1               |
| EYH800       | 800                 | 0.5               | 200                    | 1400     | 1350       | 240      | 810             | 1970          | 2100     | 1. 5              | 1.1               |
| EYH1000      | 1000                | 0.5               | 350                    | 1500     | 1390       | 240      | 850             | 2040          | 2180     | 2. 2              | 1. 5              |
| EYH1500      | 1500                | 0.5               | 550                    | 1800     | 1550       | 240      | 980             | 2340          | 2280     | 3                 | 1. 5              |
| EYH2000      | 2000                | 0.5               | 750                    | 2000     | 1670       | 240      | 1100            | 2540          | 2440     | 3                 | 2. 2              |
| EYH2500      | 2500                | 0.5               | 950                    | 2200     | 1850       | 240      | 1160            | 2760          | 2600     | 4                 | 2. 2              |
| EYH3000      | 3000                | 0.5               | 1100                   | 2400     | 1910       | 280      | 1220            | 2960          | 2640     | 5                 | 4                 |
| EYH5000      | 5000                | 0.5               | 1800                   | 2700     | 2290       | 300      | 1440            | 3530          | 3000     | 7. 5              | 5                 |
| EYH10000     | 10000               | 0.5               | 3000                   | 3200     | 2700       | 360      | 1800            | 4240          | 4000     | 15                | 11                |
| EYH12000     | 12000               | 0.5               | 4000                   | 3400     | 2800       | 360      | 1910            | 4860          | 4200     | 15                | 11                |
| EYH15000     | 15000               | 0.5               | 5000                   | 3500     | 3000       | 360      | 2100            | 5000          | 4400     | 18. 5             | 15                |

# GHJ-V 系列高效混合机 Model GHJ-V Series High-Efficient Mixer



### 主要用涂(Main Application)

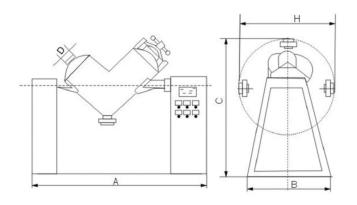
本机适用于制药及其它工业上的干物料、颗粒状混合用。

This machine is applicable to the medicine of system, and other industries ascend of fuck the material g rain mixs with to use

### 特点(Feature)

本机混合筒结构独特,混合功率高,无死角,混合均匀。该机还可增加强制搅拌功能,对于较细的粉粒,凝块后或两种以上的粉状体,含有一定水份的物料均能混合. 如对为量微量物相和的舔加物也可达到混合效果(指添加量很少的配料混合).

This machine has the special construction.high effection,no dead angle, mixture uniformity. The machine can also increase to mix blend the function compulsory. It can mix thin powder and more than form powders including the materials that contain water. It can get the good result of admixture (mean that little admixture additives).



### 技术参数(Technical Parameters)

| 型 号 Model                          | CHJ-180              | CHJ-300              | CHJ-500               | CHJ-1000              | CHJ-1500              | CHJ-2000              | CHJ-2500              | CHJ-3000              | CHJ-4000              |
|------------------------------------|----------------------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 全容积 Total volume (m³)              | 0. 18                | 0. 3                 | 0.5                   | 1.0                   | 2. 0                  | 2. 0                  | 2. 5                  | 3.0                   | 4. 0                  |
| 生产能力 Capacity(kg/次)                | 40                   | 60                   | 100                   | 200                   | 300                   | 400                   | 500                   | 600                   | 800                   |
| 配用真空泵型号Model of Auxiliary Pump     |                      |                      | WL50                  |
| 进料时间 (mim)Charge-In Time           |                      |                      | 4-6                   | 6-9                   | 6-10                  | 12-18                 | 12-18                 | 12-18                 | 12-18                 |
| 混合时间 Mixing time(mim)              | 4-8                  | 6-10                 | 6-10                  | 6-10                  | 6-10                  | 6-10                  | 6-10                  | 6-10                  | 6-10                  |
| 筒体转速 Drum rotate speed(rpm)        | 12                   | 12                   | 12                    | 12                    | 12                    | 12                    | 12                    | 7.8                   | 7.8                   |
| 功 率 Power(kw)                      | 1. 1                 | 1.1                  | 2. 2                  | 4                     | 4                     | 7.5                   | 7.5                   | 7.5                   | 11                    |
| 外形尺寸 Overall Size(mm)<br>L×W×H(mm) | 1780 × 680<br>× 1700 | 1880 × 680<br>× 1700 | 2500 × 1350<br>× 2450 | 2500 × 1350<br>× 2450 | 3055 × 1650<br>× 2980 | 3340 × 1650<br>× 2980 | 3820 × 1900<br>× 3480 | 4690 × 2200<br>× 4000 | 4950 × 2200<br>× 4230 |
| 回转总高度(mm)                          | 1870                 | 1870                 | 2450                  | 2940                  | 2940                  | 2940                  | 3670                  | 4000                  | 4290                  |
| 重量 (kg)                            | 290                  | 300                  | 550                   | 700                   | 900                   | 1500                  | 1800                  | 2200                  | 2800                  |

# CH 系列槽形混合机 Model CH Series Trongh Type Mixer

# 主要用途(Main Application)

适用于医药化工、食品等行业,均匀混合粉状或糊状物料。

This machine is used in medicine, chemical industy, food trade etc. It can mix powder or paste or paste evenly



通过机械传动,使S式搅拌桨旋转,推动物粒往复翻动,均匀混合。

Passing the machine spreads to move, making the S type mix bleng the syrup to revolve, pushing the material back and forth tum over to move, even mix with a bigger material.



| 型 号       | Model                         | CH-100 | CH-150 | CH-200 | CH-300 |
|-----------|-------------------------------|--------|--------|--------|--------|
| 工作容积      | Working Volume                | 100    | 150    | 200    | 300    |
| 搅拌电动功率    | Motor Power(kw)               | 2. 2   | 3      | 4      | 5. 5   |
| 倒料电动功率(KV | V) Pour Anticpate Motor Power | 0.55   | 0.55   | 0.75   | 1. 1   |
| 主轴转速      | Speed of pricipal axis(r/min) | 24     | 24     | 24     | 24     |
| 重量        | Weight(kg)                    | 400    | 420    | 480    | 550    |

# SCH 系列双浆槽型混合机 SCH Series Double Oars Trough-shaped Mixer

# 概述 (Descriptions)

SCH系列双浆槽形混合机是在原有的CH系列槽型混合机的基础上加以改进的新设备,广泛应用于混合粉状或湿性、糊状物料,使不同比例主辅料混合均匀,本机与物料接触处均采用不锈钢制度,浆叶与桶身间隙小,混合无死角,搅拌轴两端设有密封装置,能防止物料外泻,广泛适用于制药、化工、食品等行业。

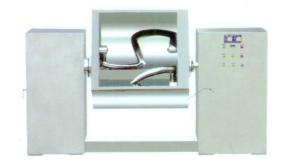
SCH Series Double Oars Trough-shaped Mixer is the new equipment based on the CH Series Trough-shaped Mixer, which is used to mix powder or paste material. The stuff contacting with the raw material is the stainless steel. The bothsides of the strring axis are airproof to prevent the material leaking. It is widely apply to the pharmacy. Chemical industry, foodstuff industry, and so on.

# 工作原理(Working Principle)

本机通过机械转动,使二只 S 式搅拌浆叶旋转,推动物料往复翻动,均匀混合。并由于二只 S 式搅拌浆转速不同,使左右浆叶产生速度差,使物料混合更加均匀,操作时采用电器控制,可设定混合时间,到时自动停机,从而提高每批物料的混合质量。本机还采用下出料和自动倒料系统,即方便出料,又方便清洗,方便操作。

The double S-shaped oars stir to make the material to-and-for driven by the stirring motor.Because of the different speed of the double oars,the material can be mixed more evenly. The mixing time can be controlled by the electric equipment. There by the mixing quality is greatly improved. The machine adopts the adopts the down-exit materkal and the autofeeding system, which make it easy to operate and clean.

| 型  | 号    | Model                           | SCH-200 | SCH-400 | SCH-600/800 |
|----|------|---------------------------------|---------|---------|-------------|
| 工作 | 容积   | WorkingVolume                   | 200     | 400     | 600         |
| 搅拌 | 电动功率 | MotorPower(kw)                  | 5. 5    | 11      | 15          |
| 倒料 | 电动功率 | (KW) Pour Anticpate Motor Power | 1. 1    | 2. 2    | 3           |
| 重  | 量    | Weight(kg)                      | 950     | 1300    | 1900        |



# FH 系列方锥型混合机 FH series square cone shaped mixer



# 主要用途(Main Application)

FH系列方锥型混合机是一种广泛应用于制药、化工、冶金、食品、轻工、饲料等行业的新颖物料混合机。该机能非常均匀地混合粉体或颗粒,使混合后的物料达到最佳效果。

The machine, as a new type mixer, is widely applied in the industry of pharmacy, chemical industry, metallurgy, foodstuff, light industry, feedstuff and so on. The mixer can mix powder or granule evenly to achieve the best effect.

# 特点(Feature)

- 1、整机设计新颖、结构紧凑、外形美观、混合均匀度达99%,体积装料系数达0.8。
- 2、回转高度低,运转平稳、性能可靠、操作方便。
- 3、桶体内外壁均经镜面抛光,无死角、易出料、易清洗,无交叉污染,符合 GMP要求。
- 1. With new design, compact structure and elegant appearance, the machine can mix evenly 99% with the coefficient of load reaching 0.8.
- 2. Low rotary height, stable running, reliable performance and easy operation;
- 3. Polished inside and outside of cylinder wall, no dead corner, easy discharging, easy cleaning and no cross pollution, meeting GMP standard.

# 工作原理(Working Principle)

将物料装入方锥形密闭混合桶内,料门对称的轴线与回转轴线成一夹角,不同组分物料的密闭的料门中进行三维空间运动,产生强烈翻转和扩散收缩作用,达到最佳的混合效果。

Put material into the closed cylinder of square cone-shaped mixer. With symmetrical axes and rotor being an angle, the different varieties of materials are moving in three dimensions in the closed cylinder, achieving the best mixing effect.

### 技术参数(Technical Parameters)

| 规格            | Specification                 | 300                   | 500                   | 1000                  | 1500                  | 2000                  | 3000                  |
|---------------|-------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------------------|
| 混合桶容积         | Mixing bucket capacity $(L)$  | 300                   | 500                   | 1000                  | 1500                  | 2000                  | 3000                  |
| 最大装料容积        | Max.loading volume(L)         | 240                   | 400                   | 800                   | 1200                  | 1600                  | 2400                  |
| 最大装料重量        | Max.loading weight(L)         | 150                   | 250                   | 500                   | 750                   | 1000                  | 1500                  |
| 主轴转速          | Speed of pricipal axis(r/min) | 14                    | 13                    | 12                    | 10                    | 8                     | 6                     |
| 电机功率          | Power(kw)                     | 1.5                   | 2. 2                  | 4                     | 5. 5                  | 7. 5                  | 11                    |
| 重量            | Weight(kg)                    | 500                   | 700                   | 1000                  | 1500                  | 2000                  | 3000                  |
| 外形尺寸<br>长×宽×高 | Overall dimensions L×W×H      | 1850 × 1280<br>× 1980 | 2200 × 1530<br>× 2220 | 2800 × 2000<br>× 2820 | 2930 × 2300<br>× 2950 | 3100 × 2460<br>× 3160 | 3350 × 2820<br>× 3800 |

# BW型混合机 Type BW series mixer

### 主要用途(Main Application)

本机适用于制药及其它工业上的干物料颗粒混合之用,对流动性较好的粉体及颗粒进行混合,效果显著。

Particular structure of mixing cylinder, high mixing efficiency, no dead corner, and even mixing.

# 特点(Feature)

混合筒结构独特、混合功效高、无死角、混合均匀。

This mixer is used for mixing dry granule in pharmacy and other industry; and has remarkable effect to mix the powder and granule of good fluidity.

### 技术参数(Technical Parameters)

| Ì | 型 묵           | Model                         | BW-300               | BW-500                | BW-1000               | BW-1500  |
|---|---------------|-------------------------------|----------------------|-----------------------|-----------------------|--|
|   | 全容积           | Total volume(m³)              | 0. 3                 | 0. 5                  | 1. 0                  | 1. 5   |
|   | 生产能力          | Capacity(kg/h)                | 60                   | 100                   | 200                   | 300  |
|   | 混合时间          | Mixing time(min)              | 6-10                 | 6-10                  | 6-10                  | 6-10   |
|   | 简体转速          | Drum rotate speed(rpm)        | 12                   | 12                    | 12                    | 12   |
|   | 功率            | Power(kw)                     | 1. 1                 | 2. 2                  | 4                     | 4  |
|   | 外形尺寸<br>长×宽×i | Overall dimensions<br>高 L×W×H | 1850 × 880<br>× 1850 | 2200 × 1100<br>× 2000 | 2300 × 1500<br>× 3000 | $\begin{array}{c} 3550 \times 1650 \\ \times 2550 \end{array}$ |
|   | 重 量           | Weight (kg)                   | 310                  | 550                   | 810                   | 980  |



# W型混合机 Type W series mixer

### 主要用途(Main Application)

本机适用于制药及其它工业上的干物料颗粒混合之用,对流动性较好的粉体及颗粒进行混合,效果显著。

This mixer is used for mixing dry granule in pharmacy and other industry; and has remarkable effect to mix the powder and granule of good fluidity.

### 特点(Feature)

混合功效高、无死角、混合均匀。

High effect of mixing, no dead corner, even mixing.



# 技术参数(Technical Parameters)

| 型 号 Model                             | W-180                | W-300                | W-500                | W-1000                | W-1500                | W-2000   | W-2500                        | W-3000   | W-4000   |
|---------------------------------------|----------------------|----------------------|----------------------|-----------------------|-----------------------|--|-------------------------------|--|--|
| 全容积 Total volume(m³)                  | 0. 18                | 0. 3                 | 0. 5                 | 1.0                   | 1.5                   | 2  | 2.5                           | 3. 0   | 4  |
| 生产能力 Capacity(kg/次)                   | 40                   | 80                   | 100                  | 200                   | 300                   | 400  | 500                           | 600  | 800  |
| 混合时间 Mixing time(min)                 | 4-8                  | 6-10                 | 6-10                 | 6-10                  | 6-10                  | 6-10   | 6-10                          | 6-10   | 6-10   |
| 简体转速 Drum rotate speed(rpm)           | 12                   | 12                   | 12                   | 12                    | 12                    | 12   | 12                            | 7.8  | 7.8  |
| 功 率 Power(kw)                         | 1. 1                 | 1.1                  | 2. 2                 | 4                     | 4                     | 7.5  | 7.5                           | 7. 5   | 11   |
| 外形尺寸 Overall dimensions<br>长×宽×高L×W×H | 1400 × 800<br>× 1850 | 1685 × 800<br>× 1850 | 1910 × 800<br>× 1940 | 2765 × 1500<br>× 2370 | 2960 × 1500<br>× 2480 | $\begin{array}{c} 3160 \times 1900 \\ \times 3500 \end{array}$ | $3386\times1900\\ \times3560$ | $\begin{array}{c} 4450 \times 2200 \\ \times 3600 \end{array}$ | $\begin{array}{c} 4750 \times 2500 \\ \times 3680 \end{array}$ |
| 回转总高度(mm)                             | 1850                 | 1850                 | 2450                 | 3000                  | 3100                  | 3700   | 3790                          | 3700   | 3730   |
| 重 量 Weight(kg)                        | 280                  | 320                  | 550                  | 950                   | 1020                  | 2000   | 2040                          | 2500   | 3200   |

# YK-100/160 型摇摆式颗粒机 Model YK-100/160 Series Swing Granulator

# 主要用途(Main Application)

用于制药、化工、食品等行业,将潮湿的粉末状物料制成颗粒也粉碎 块状的干物料。

This machine can make granules from materials and crush the dry lumpish materials, which is to the pharmacy, chemical industry, foodstuff industry, etc.

# 工作原理(Working Principle)

通过机械传动使滚筒往复摆动 , 将物料从筛网中挤出制成颗粒或粉碎制 粒 。

The materials are crushed into granules from the screen by the roller swings back and forth

| 型号            | Model                      | YK-100         | YK-160          | YK-250           |
|---------------|----------------------------|----------------|-----------------|------------------|
| 生产能力(kg/h)    | Capacity                   | 30-200         | 50-300          | 100-800          |
| 电机功 率 (KW)    | Motor Power                | 1.1            | 2.2             | 5.5              |
| 滚筒转速(rpm)     | Speed of cylinder          | 55             | 55              | 55               |
| 摇摆角度(°)       | Swing angle                | 360            | 360             | 360              |
| 滚筒直径 (mm)     | Diameter of cylinder       | ф 100          |                 | ф 250            |
| 外形尺寸(长×宽×高)(m | m) Overall size(L × W × H) | 700 ×400 ×1050 | 1000 ×800 ×1300 | 1270 ×1000 ×1400 |
| 重 量 ( kg)     | Weight                     | 280            | 450             | 800              |

# ZL-300 型旋转式颗粒机 Model ZL-300 Revolving Granulator



# 主要用涂(Main Application)

本机用于制药、食品、冲剂、化工、固体饮料等行业,将搅 拌好的物料制成所需颗粒,特别适用对粘性较高的物料。

本机凡与物料接触部分均采用不锈钢制造,外型美观,结构合 理,制粒成型率高颗粒美观,避免人工出料造成的颗粒破损,并适合流 水作业。

This machine is mainly suitable for pharmaceutical industry, foodstuff industry, chemical industry, solid drink industy and so on it can make the stirred raw material granulate the needed granule. Especially, it is suitable for raw mate rials that have sticky adhesive

All parts contacted with raw material in this machine are made of stainless steel. Its appearance is beauty and taste and its structure isreasonable. Its effciency is high andthe granule is beauty. Its discharge is automatic. Therefore it can avoid the damaged conditions caused manual, it is suitable for in line production too.

### 技术参数(Technical Parameters)

| 碾刀尺寸                      | Size of miling knife(mm)  |         | 300B  |
|---------------------------|---------------------------|---------|---|
| 粒子直径                      | Diameter of graule(mm)    | 可根据用户需要 | It may be in accordance with<br>the requirements of customers |
| 外形尺寸(长×<br>Overall size ( | 宽×高)(mm)<br>L×W×H)        | 1300    | $\times$ 600 $\times$ 1300                                    |
| 电机功率(KW)                  | Motor power               |         | 4   |
| 重量 (kg)                   | weight                    |         | 400   |
| 生产能力                      | Production capacity(kg/h) |         | 50-300  |

# SYK 型双头摇摆颗粒机 SYK Double Cylinders Swing Granulator

# 主要用途(Main Application)

本机是在传统摇摆式颗粒机基础上研发改进的。可广泛适用于制药、化 工、食品等行业,将潮湿的粉末状物料制成颗粒,亦可粉碎块状的干物料并能 进行快速整粒。本机符合"GMP"是当今理想的制粒设备。

This machine is developed on the basis of conventional swing granulator, can widely used for industries of pharmaceutical, chemical and foodstuff. It can make the wet power material into kernel and crush the dry lump material and granulate them quickly. It reach the "GMP" staandard and is the ideal machine in this field.

# 特点(Feature)

通过机械传动使两个滚筒同时往复摆动,将物料从筛网中挤出制成颗粒 或粉碎制粒或快速制粒,并具有操作简便、产量高、结构简单紧凑,占地面积 小等优点。

This two cylinders swing to reciprocate in the same time by the mechanical rotating make the material be made into kernel or crush it, quickly. The machine has the characterisetics of easy to operate, high production, compact structure and small floor area. The machine is made of stainless steel.

# 技术参数(Technical Parameters)

| 型 号                         | Mode I                     | 100B 型              | 160B 型               |  |  |  |
|-----------------------------|----------------------------|---------------------|----------------------|--|--|--|
| 生产能力                        | Production capacity (kg/h) | 80-450              | 120-680              |  |  |  |
| 电机功率                        | Motorpower(kw)             | 2. 2                | 5. 5                 |  |  |  |
| 滚筒转速 Cylinder soeed (r/min) |                            | 55                  | 55                   |  |  |  |
| 摇摆角度                        | Swing Angle (°)            | 360                 | 360                  |  |  |  |
| 滚筒直径                        | CylinderDiameter(mm)       | φ 100×2             | φ 160 × 2            |  |  |  |
| 重量                          | Weight(kg)                 | 380                 | 650                  |  |  |  |
| 外形尺寸长<br>Overall dia        | 长×宽×高<br>mensionsL×W×H(mm) | 900 × 650<br>× 1100 | 1200 × 800<br>× 1350 |  |  |  |





# ZLG型高效旋压式造粉机 ZLG Series Rotary Granulator

### 主要用途(Main Application)

本机主要适用于制药、化工、食品等行业。将微潮湿的粉料碾挤成颗料,亦可 粉碎废片和干块并碾挤成颗粒。

The machine is mainly applide for pharmaceutical, chemical and foodstuff industries to grind wet powder into granules as well as to grind dry block into granules.

### 特点(Feature)

其优点是自动卸料,效率为 YK-160 摇摆制粒机的 2-3 倍,并满足 GMP 标准,是 理想的制粒设备之一。结构简单、易操作、移动方便。自动卸料,弥补了老产 品手工卸料的缺点,可连续操作。适用于半干状态的粉料和带有一定粘性的物料、 重要冲剂、食品类固体饮料、鸡精等。

They have the advantage of automatic discharge, for the efficiency of the YK-160 plane of the swing granulation2-3 times and meet the GMP standard is an ideal one of the granulation equipment. Simple structure, easy-to-use, mobile convenience. Automatic discharge, the old products to make up for the shortcomings of unloading by hand continuous operation. Semi-arid state applicable to the power and with a certain sticky materials, traditional Chinese medicine granules, solid food beverages, such as chicken essence.

# 技术参数(Technical Parameters)

| 型         | 묵                              | Model                                   | ZLG-150            | ZLG-250              | ZLG-300              |
|-----------|--------------------------------|---|--------------------|----------------------|----------------------|
| 功         | 率                              | Power(kw)                               | 3                  | 5. 5                 | 7. 5                 |
| 筛筒        | 前直径                            | Cylinderdiameter                        | 150                | 250                  | 300                  |
| 产         | 量 (内径mm)                       | Capacity                                | 30-100             | 300-400              | 400-600              |
| 制粒        | 拉直径(中药冲剂 kg/h)                 | ) Granule diameter                      | ф 1.2- ф 3         | ф 1. 2- ф 3          | ф 1. 2- ф 3          |
| 碾刀        | ]转速(r/min)                     | Speed                                   | 60                 | 50(可装变频)             | 36(可装变频)             |
| 重         | 量(kg)                          | Weight                                  | 200                | 400                  | 600                  |
| 外形<br>Ove | V尺寸长×宽×高<br>rall dimensionsL×V | $	extsf{V} 	imes 	extsf{H} 	ext{ (mm)}$ | 700 × 400<br>× 700 | 1200 × 700<br>× 1100 | 1350 × 800<br>× 1200 |





# KZL系列快速整粒机

# Model KZL Series Quick Sorting Machine



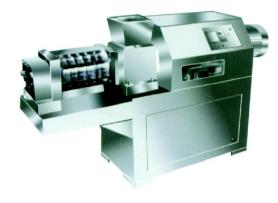
# 主要用途(Main Application)

KZL 系列快速整粒机在制药、化工、食品工业广泛应用,效果良好。该 机有设计合理的滤网,杆件、能粉碎大堆的易碎的物料,并根据离心力原理, 用特殊孔的滤网,仔细筛滤,专用磨擦滤网杆件能扎碎筛滤坚固的粒子,同时 磨碎大块聚物;该机能替代摆式颗粒机。

KZL High Speed Granulator Series are widely used in pharmaceuticals chem! cal r' uustry foodustuffs with good effsct, Its designed reasonably with filter net, shaft.It can gring a block of material that is easy to easy to smash The specialized friction filter can gring solid particles on a big block according to centrifugal fo rce pnncip e It can replace machine.

| 旋簧长度(mm) Spinning reed length<br>滤孔直径 (mm) Screen openings diameter<br>生产能力(kg/h) Throughput | 185<br>1-8   | 185<br>1–8    | 185<br>1–8    | 185            |
|--|--------------|---------------|---------------|----------------|
| 生产能力 (kg/h) Throughput   | 1-8          | 1-8           | 1-8           | 1.0            |
| · ·  |              |               | . •           | 1-8            |
| 中和中女 (I) Mater names   | 50-100       | 80-200        | 100-300       | 150-400        |
| 电机功率(kw)Motor power  | 0. 45/0. 55  | 0.85/1.1      | 1.3/1.8       | 1.8/2.4        |
| 转速 (r/min) Rotation rate   | 1000/1500    | 1000/1500     | 1000/1500     | 1000/1500      |
| 外形尺寸(mm) Overall size $L \times W \times H$  | 650×450×1000 | 1000×800×1200 | 1060×850×1350 | 1100×1000×1500 |





# SE 系列螺杆挤出造粉机 SE Series Coarse Crusher

# 主要用途(Main Application)

该机广泛适用于橡胶助剂、塑料助剂、催化剂、农药、染料、颜料、 日化、制药等行业需造粒的产品。

This machine is appled as supporting equipment before fine crushing process in trades as pharmaceutical and foodstuffect, wich has better crushing effect for any materical without limitation on as its viscosity, hardness, softness and fiber ect.

### 工作原理(Working Principle)

SE 系列螺杆挤出造粒机分单螺杆(SES)和双螺杆(SET)型,挤出形式有前出料和侧出料两种。经混合、捏和的湿物料或低软化点(一般指小于 50  $\mathbb{C}$  )物料在螺杆输送、挤压作用下,从机头开孔模板挤出,再经过干燥或冷却得到颗粒成品,从而实现将状产品改变为均匀的颗粒产品的目的。颗粒形状为圆柱状,成品颗粒直径可由模板开孔径调节和控制:侧出料为 0.7-2.0 mm,前出料为 1.5-12 mm,成立率  $\ge 95\%$ 。

The machine of horizontal crushing structure, and the material is fed into the crushing chanber through a hopper, crushed by cutting and impact of both fixed and rotating knivec, and flowed to the exitautomatically under the effect of rotating centrfugal force. Designed according to GMP standard and wholly made of stain less steel, this machine has simple stucture, convenient cleaning and low nois, being the ideal equipment for coarse crushing .and flowed to the exit automatically under the effect of rotating centrfugal force. Designed according to GMP standard and wholly made of less steel, this machine has simple structure convenient.

### 技术参数(Technical Parameters)

| 型 号 Model                                | SET-60            | SET-100           | SET-140           | SET-180           |
|--|-------------------|-------------------|-------------------|-------------------|
| 螺杆直径 Overall dimension(mm)               | 60                | 100               | 140               | 180               |
| 电机功率 Overall dimension(kw)               | 4                 | 7. 5              | 15                | 22                |
| 转速 Overall dimension(r/min)              | 11-110            | 11-110            | 11-110            | 11-110            |
| 重量 Weight(kg)                            | 280               | 350               | 400               | 500               |
| 外形尺寸长×宽×高<br>Overall dimensionsL×W×H(mm) | 1100 × 550 × 1300 | 1100 × 550 × 1300 | 1500 × 800 × 1500 | 1600 × 950 × 1550 |

# GK系列干式造粒机 Model GK Series Dry Granulator

# 主要用途(Main Application)

该机利用物料中的结晶水,直接将粉粒制成颗粒的新设备。广泛适用于制药、 食品、化工等行业的造粒,特别适用于湿法无法解决的物料进行造粒。该机制成 的颗粒可以压片集、灌胶囊等。

This is new equipment to macke granles directly from the targe materials with minnimun crystallized water, which is widely applied by the trades of pharmacy, foodstuff, chemical. Lt is especially suitable for the franulating of those materials that can not be done by the wet granulating method, The finished granules from this machine can be made in toches or capsules etc

### 特点(Feature)

结构新颖合理,性能稳定可靠,噪音低,清洗维修方便。

Brand new and reasonble structure.relibale ana stable property,low noise,and easy cleansing,and maintained.

# 技术参数(Technical Parameters)

| 型 号                  | Model                    | GK-25(实验室用)      | GK-100            | GK-120            |
|----------------------|--------------------------|------------------|-------------------|-------------------|
| 生产能力                 | Capacity(kg/h)           | 2-10             | 30-150            | 50-200            |
| 颗粒细度                 | Fineness of granule(mm)  | 0. 3-1. 5        | 0. 3-1. 5         | 0. 3-1. 5         |
| 总功率                  | Total power(kw)          | 1. 11            | 10                | 13.5              |
| 工作压力                 | Working pressure(kno)    | 40               | 198               | 198               |
| 重 量(kg               | ) Weight                 | 350              | 2000              | 2500              |
| 外形尺寸长<br>Overall dim | ×宽×高<br>ensionsL×W×H(mm) | 800 × 900 × 1700 | 1350 × 800 × 1200 | 1550 × 950 × 1400 |





# GHL 系列高效湿法混合制粒机 Model GHL Series High Efficient Wet Mixing Granulator

# 主要用途(Main Application)

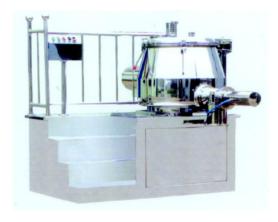
粉体物料与粘合剂在圆筒形容器中由底部混合桨充分混合成湿润软材,然后由侧重的高速粉碎桨切割成均匀的湿颗粒。

The power raw material and adhesive in a cylinder are mixed fully at the botton to become a humid softmaterial . Then it is cut through high-speed crusher and become uniform grabules.

# 特点(Feature)

本机采用卧式圆筒构造,结构合理; 充气密封驱动轴,清洗时可切换成水。流态化造粒,成粒近似球形,流动性好。较传统工艺减少 25% 粘合剂,干燥时间缩短。每批次干混 2 分钟,造粒 1-4 分钟,工效比传统工艺提高 4-5 倍; 在同一封闭容器内完成干混—湿混—制粒,工艺缩减,符合 GMP 规范。整个操作具有严格的安全保护措施。

The machine adapts horizontal cylinder structure. Its structure is reasonable; use air filled seal to drive. When washing, it can be change to water; compared the traditional process; 25% of adhesive can be reduced and the laying time can be shorted; the time of mixing in drg is 2minutes and time of granlating is 1-4minutes. Compared with the traditional process, 4-5 times of efficiency is raised; in the same sealed container, dry mixing, humidity mixing and granulating can be finished. It is in conformity with the requirements of gmp; The whole operation has styict safe and protective measures





# 工艺流程图 (Technological process)



| 型 号 Model                 | GHL-50  | GHL-150 | GHL-200 | GHL-250 | GHL-300   | GHL-400 |  |  |
|---------------------------|---------|---------|---------|---------|-----------|---------|--|--|
| 容积 (L)                    | 50      | 150     | 200     | 250     | 300       | 400     |  |  |
| 产量 (kg/批)                 | 15      | 50      | 80      | 100     | 130       | 200     |  |  |
| 搅拌速度 Strring Speed(r/min) | 300/210 | 270/180 | 270/180 | 188/130 | 160/110   | 120/85  |  |  |
| 搅拌功率 Strring Power(kw)    | 4/5. 5  | 9/11    | 11/14   | 11/14   | 11/14     | 15/17   |  |  |
| 切割功率 Cutting Power(kw)    | 1.5/2.2 | 2. 4/3  | 3. 3/4  | 3. 3/4  | 4. 5/5. 5 | 6. 5/8  |  |  |
| 切割速度 Cutting Speed(rpm)   |         |         | 1440    | /2900   |           |         |  |  |
| 工作时间 (min)                | 8-15    |         |         |         |           |         |  |  |
| 颗粒大小(目)                   | 20-80   |         |         |         |           |         |  |  |
|                           |         |         |         |         |           |         |  |  |





# RXH 系列烘箱 Model RXH Series Oven

# 特点(Feature)

- ◆大部分热风在箱内循环,热效率高,节约能源。
- ◆利用强制通风作用,箱内设有可调式分风板,物料干燥均匀。热源可采用蒸汽、热水、电、远红外,选择广泛。
- ◆整机噪音小,运转平稳。温度自控,安装维修方便。
- ◆适用范围广,可干燥各种物料,是通用干燥设备。
- ♦ Nearly all hot air cycle within baker, high heating efficiency, energy saving.
- ◆ Utilizing forced heat air cycle within baker, without air separating plate, material can be dried uniformly. Vapor, heat water, power, FRI all can be used as heating resources.
- ◆ Low noise, steady operation; temperature auto adjustment; easy access to temperature control, repair and maintenance;
- ◆ Various application; all kinds of materials drying; one of most common drying equipment;

### 技术参数(Technical Parameters)

- ◆热源有:蒸汽、导热油、热水、电加热管,远红外管等,供用户选择。
- ◆使用温度:蒸汽加热室温~140°C,最高150°C。
- ◆用电、远红外温度室外温~350°C。
- ◆备有自控系统和电脑控制系统供用户选择。
- ◆常用蒸汽压力 0.2~0.8MPa。
- ◆配用电加热按1型计算15kw,实用5~8kw/h。
- ◆特殊要求在订货时表明。
- ◆非标烘箱依生产工艺参数进行特别设计制造。
- ◆使用温度大于140°C或小于60°C,要在订货时注明。
- ◆本厂出厂烘车,烘盘尺寸统一,可以互换。
- ◆烘盘尺寸: 460×640×45mm
- ♦ Heating source: Vapor, Heat conductive oil, hot water, electric heating pipe, FRI etc.
- ullet Operating temperature: Vapor heating ambient temperature ~140 $^{0}$ C, Max 150 $^{0}$ C.
- ◆ Electric, FRI, ambient temperature~350<sup>0</sup>C.
- ◆ Auto-control system and computer control system as option.
- ◆ Common vapor pressure 0.2~0.8MPa.
- Electro-heating (type I) 15 kw.
- Special requirements should be indicated while ordering;
- ♦ No standard baker can be produced based on process parameter.
- ◆ Operation ambient temperature exceed 140°C or less than 60°C should be marked out while ordering.
- ♦ Bake vehicle and tray's dimension are standard, changeable.
- ♦ Bake tray dimension: 460×640×45mm

# 应用(Applications)

热风循环烘箱适用于制药、化工、食品、农副产品,水产品、轻工、重工等行业物料及产品的加热固化、干燥脱水。如原料药、中药、中药饮片、浸膏、粉剂、颗料、冲剂、水丸,包装瓶、颜料、染料、脱水蔬菜、瓜果干、香肠、塑料树脂,电器原件、烘漆等。

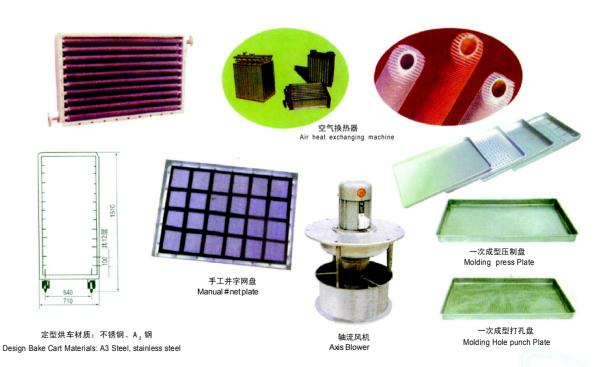
Heat wind cycle baker can be used as drier of medicine, chemistry, food, agricultural and sideline products, sea food, light and heavy industries, such as raw material medicine, Chinese herb, Chinese herb pill, extractum, powder, electuary, packaging bottle, dye, paint, dehydration vegetable, fruit and nut, banger, plastic epoxy and components, bake paint etc.

# 技术参数(Technical Parameters)

|    |              |                         |                                   |                    |         |                                    | 技                                  | 术参数                                    | 数  |  |  |                                      | 配                              | 件F                 | Parts     | 总重量         |
|----|--------------|-------------------------|-----------------------------------|--------------------|---------|------------------------------------|------------------------------------|--|--|--|--|--------------------------------------|--------------------------------|--------------------|-----------|-------------|
| 序号 | 型 号<br>Model | YY0026-90<br>行业<br>标准型号 | 蒸发面积<br>(m²)<br>Vapporize<br>Area | (m³)<br>Efficiency | 量(kg/批) | 散热器面<br>积 (m²)<br>Radiator<br>Area | 耗用蒸汽<br>(kg/h)<br>Consume<br>Vapor | 电加热功<br>率(kw)<br>Voltage Heat<br>power | 风机风<br>量 (m³/h)<br>Wind machine<br>wind volume | 风机电功<br>率 (kw)<br>Wind machine<br>Electric power | 箱内温差<br>(°C)<br>InnerBake<br>Temberature<br>difference | 外形尺寸<br>宽×深×高(mm)<br>Overall Size(m) | 已配<br>A <sub>3</sub> 烘车<br>(辆) | 应配<br>用烘盘<br>( 只 ) | 温度<br>自控箱 | Weight (kg) |
| 1  | CT-C-0       | RXH-7-C                 | 7. 1                              | 1.3                | 60      | 15                                 | 15                                 | 6-9                                    | 4510   | 0. 45  | ± 1  | $1380 \times 1200 \times 2000$       | 1                              | 24                 | 有         | 820         |
| 2  | CT-C- I      | RXH-14-C                | 14. 1                             | 2. 6               | 120     | 23                                 | 20                                 | 15                                     | 4510   | 0. 45  | ± 2  | 2360×1200×2000                       | 2                              | 48                 | 有         | 1580        |
| 3  | CT-C- II     | RXH-27-C                | 28. 3                             | 4. 9               | 240     | 48                                 | 40                                 | 30                                     | 9020   | $0.45 \times 2$                                  | $\pm$ 2  | $2260\!\times\!2200\!\times\!2000$   | 4                              | 96                 | 有         | 1800        |
| 4  | CT-C- II A   | RXH-27-C                | 28. 3                             | 4. 9               | 240     | 48                                 | 40                                 | 30                                     | 9020   | 0. $45 \times 2$                                 | ± 2  | 4280×1200×2270                       | 4                              | 96                 | 有         | 1880        |
| 5  | CT-C-III     | RXH-41-C                | 42. 4                             | 7.4                | 360     | 72                                 | 60                                 | 45                                     | 13530  | 0. $45 \times 3$                                 | $\pm$ 2  | $23603\!\times\!200\!\times\!2000$   | 6                              | 144                | 有         | 2100        |
| 6  | CT-C-     A  | RXH-41-C                | 42. 4                             | 7.4                | 360     | 72                                 | 60                                 | 45                                     | 13530  | $0.45 \times 3$                                  | ± 2  | 3240×2200×2000                       | 6                              | 144                | 有         | 2210        |
| 7  | CT-C-IV      | RXH-51-C                | 56.5                              | 10.3               | 480     | 96                                 | 80                                 | 60                                     | 18040  | 0. $45 \times 4$                                 | $\pm$ 2  | $4280\!\times\!2200\!\times\!2270$   | 8                              | 192                | 有         | 2800        |
| 8  | CT- I        | RXH-14-B                | 14. 1                             | 2. 6               | 120     | 23                                 | 20                                 | 15                                     | 1414   | 1. 1   | ± 2  | 2480×1200×2375                       | 2                              | 48                 | 无         | 1220        |
| 9  | CT- II       | RXH-27-B                | 28. 3                             | 4. 9               | 240     | 48                                 | 40                                 | 30                                     | 5230   | 1. 1   | $\pm$ 2  | $2480\!\times\!2200\!\times\!2438$   | 4                              | 96                 | 无         | 1530        |
| 10 | CT-III       | RXH-41-B                | 42. 4                             | 7. 4               | 360     | 72                                 | 60                                 | 45                                     | 9800   | 2. 2   | ± 2  | 3430×2200×2620                       | 6                              | 144                | 无         | 2110        |
| 11 | CT- IV       | RXH-54-B                | 56. 5                             | 10. 3              | 480     | 96                                 | 80                                 | 60                                     | 9800   | 2. 2   | ± 2  | 4460×2200×2620                       | 8                              | 192                | 无         | 2300        |

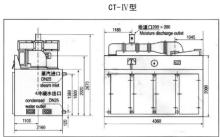
箱体外壁材质有:A<sub>3</sub> 钢、不锈钢:内壁材质有:铝合金、不锈钢:烘车材质有:A<sub>3</sub> 钢、不锈钢:烘盘材质有:铝、不锈钢、镀锌板。 Outer Baker Materials: Ag Steel, stainless steel. Inner Baker Materials: Aluminum, stainless steel; Bake cart: Ag Steel, stainless steel; Bake tray: Aluminum, Stainless steel, galvanized plate;

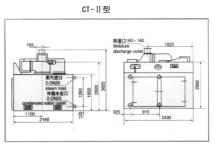
### 配 件parts

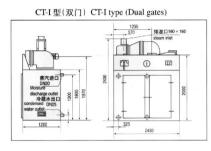


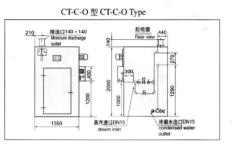
# 结构示意图(Sketch of structure)

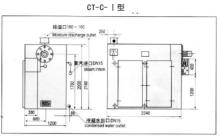
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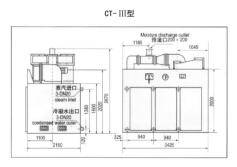


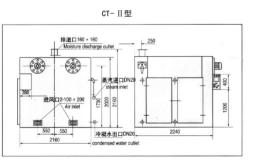


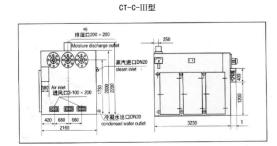


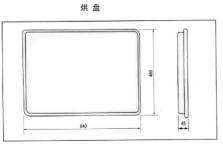


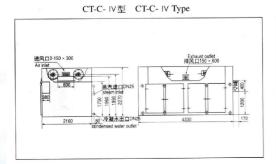


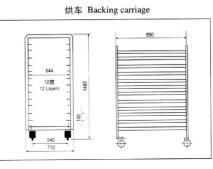












# SZG 系列双锥回转真空干燥器 Model SZG Series Double-tapper Rotary vacuum Dryer

# 概述 Descriptions

SZG 双锥真空干燥机是我厂在结合国内同类产品技术所开发新一代干燥装置,双锥真空具备皮带、链条两级弹性联络方式,因而设备运行平稳。特别设计的工装,充分体现了两支轴的良好同心,热媒及真空系统均采用可靠的美国技术的旋转接头。在此基础上,我们开发了SZG-A,它既可无级调速,又能进行恒温控制。

SZG Serues Double Taper Vacuum Drier is s new generation drting device developed by our factory on the basis of combining the technology of same products. It has two connecting ways,i.e.Pulley or chain.Therefore it is stable in operation.The special desigh guarantees two shafts realize good concentricity.Heat medium and vacuum system all adapt reliable machinery seal or rotating joint made from USA.On the basis,we also developed SZG-A.It can carry out steeples speed change and constant temperature control.



适用化工、制药、食品等行业的粉状、粒状及纤维状物料的浓缩、混合、干澡及需低温干燥的物料(如生化制品等),更适用于易氧化、易挥发、热敏性强烈刺激、有毒性物料和不允许破坏结晶体的物料的干燥。

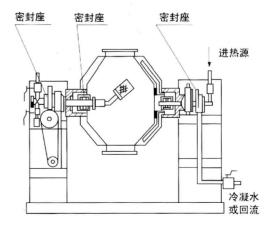
It is suitable for the raw materials that need to concentrate,mix and dry at low temperature(for example.biochemistry products in chemical,pharmaceutical and foodstuff industries.Particularly it is suitable for the raw materials that are easy to oxidize,volatilize and have strong heat sensitive and toxic and not permitted to destroy its crystal in drying.



# 工作原理(Working Principle)

在密闭的夹层中通过热能源(如热水、低压蒸汽或导热油),热量经内壳传给被干燥物料。在动力驱动下,罐体作缓慢旋转,罐内物料不断地混合,从而达到强化干燥的目的。物料处于真空状态,蒸汽压下降使物料表面的水份(溶剂)达到饱和状态而蒸发了,并由真空泵及时排出回收。物料内部的水份(溶剂)不断地向表面渗透、蒸发、排出,三个过程不断进行,物料在很短时间内达到干燥目的。

Let heat source(for example,low pressure steam or heat conduct oil) pass through the sealed jacket. The heat will be transmitted to raw material to be dried through inner shell; Under driving of power, the tank is rotated slowly and the raw material inside it is mixed continuously. The purpose of reinforced drying can a realizd; The raw material exists at the state of vacuum. The drop of team pressure makes the moisture(solvent) at the surface of raw material become saturation and will evaporate. The solvent will be discharged through vacuum pump an drecovered in time. The inner moisture (solvent) of raw material will infiltrate, evaporate and discharge continuousy. The three processes are carried outunceasingly and fhe purpose of drying can be realized within a short time.



# 特点(Feature)

- 1、油加热时,采用自动恒温控制,可以干燥生化制品和矿物原料,温度可在20-160°C之间,温度±2°C以内。
- 2、热效率高,比一般烘箱提高2倍以上。
- 3、间接加热,物料不会被污染,符合"GMP"要求。设备维修操作简单,易清洗。

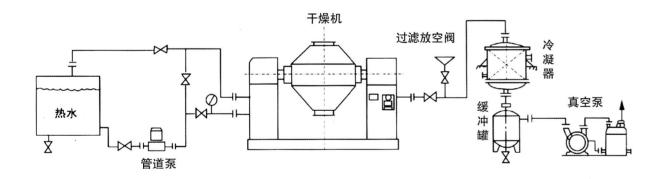
1\adopt the automation constant temperature under the control of 1, when heating, not bad drying biochemistry products and mineral raw material, temperature between 20-1600C, temperature +/-within 20 C.

- 2\ above heating up efficient, than the general oven improves 2 times.
- 3\ indirect warmup, material are unable to be contaminated, accord with "GMP" request. The maintenance of equipment is handle a simplicity, easy to wash.

# 安装示意图(Schematic of installation)

推荐的工艺安置示范:溶剂回收工艺安置

Example of installation for recommended technology: installation of solvent recover.



# 技术参数(Technical Parameters)

| 项目     | Item                          |                |      |       |       |            | 机       | 型 Type |       |        |             |                  |
|--------|-------------------------------|----------------|------|-------|-------|------------|---------|--------|-------|--------|-------------|------------------|
| 名称     | Name                          | 单位 Unit        | 100  | 200   | 350   | 500        | 750     | 1000   | 1500  | 2000   | 3000        | 4500             |
| 总溶积    | Total volume                  | L              | 100  | 200   | 350   | 500        | 750     | 1000   | 1500  | 2000   | 3000        | 4500             |
| 工作容积   | Working volume                | L              | ≤ 50 | ≤ 100 | ≤ 175 | $\leq$ 250 | ≤ 375   | ≤ 500  | ≤ 750 | ≤ 1000 | $\leq 1500$ | $\leqslant$ 2250 |
| 加热面积   | Working area                  | m <sup>2</sup> | 1.16 | 1.5   | 2     | 2.63       | 3. 5    | 4.61   | 5. 58 | 7. 5   | 9.6         | 12.8             |
| 转速     | Speed                         | rpm            |      |       |       |            |         |        |       |        | 4           | 4                |
| 功率     | Power                         | kw             | 0.75 | 1.1   | 1.5   | 1.5        | 2. 2    | 3      | 3     | 4      | 5.5         | 7. 5             |
| 回转高度   | Height of rotating frame      | mm             | 1810 | 1910  | 2090  | 2195       | 2500    | 2665   | 2915  | 3055   | 3330        | 4210             |
| 整机重量   | Total weight                  | kg             | 550  | 700   | 900   | 1100       | 1200    | 1300   | 1500  | 2000   | 3000        | 4000             |
| 罐内设计压力 | Design pressure inside tank   | Mpa            |      |       |       |            | -0. 09- | 0.096  |       |        |             |                  |
| 夹层设计压力 | Design pressure inside jacket | Mpa            |      |       |       |            | ≪ (     | ). 3   |       |        |             |                  |

# XF 直线振动流化床干燥机 Model XF Series Vibrates to flow to turn Straighty dry machine

# 工作原理(Working Principle)

XF直线振动流化床干燥机是属于流态型连续式干燥设备. 物料从进料口进入机内, 在激振动力作用下, 物料沿中间打孔床面抛掷向前连续运动, 热风由下向上穿过流化床面同物料换热后, 湿空气经脉风口排出, 干燥后的物料由出料口排出。吸风装置前配有旋风分离器或布袋排尘器, 回收微量的粉尘, 减少污染。

The XF vibrates to flow to turn straightly dry machine in bed is belong to flow type consecution dry equipments in type. The material is since enters to anticpate enter machine inside, at arouse to vibrate dint function next, material along beat in the center the bore bed tosses forward continue exercise, hot breeze from descend and heading up to cut through to flow to turn the bed together the material changes hot, wet air after row place with a draught eject, dry of the material be anticipated by ejects Breeze before equipping have the tomado separates or calico sacks divided by the machine of, recovering the little powder, reducing the pollution

### 特点(Feature)

- 1、物料受热面均匀。穿透性能好,热交换充分,干燥速度快,比一般干燥机节能30%
- 2、结构设计紧凑合理,占地面积小,产量要比同类型设备要大得多。
- 3、对于只能适用低湿,而物料湿度较大,终水份要求低,产量又较高物料的干燥,可与气流干燥机组合使用。
- 4、操作方便,节省劳力,减少劳动强度。

1\The material suffers the hot even, the penetrability can like, the hot communication is well.dyr speed quick, compare general the dry machine economizes on energy 30%.

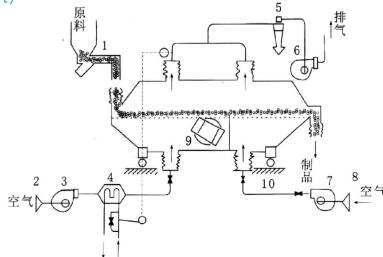
2\Construction design tightly packed reasonable, cover the area small, the yield compares the other of the same kind typeequipments want to be big many.

3\For an aridity for can applying low temperature, but material degree of humidity biggerly, eventually humidity requesting lowly, again higher material in yield, can combine with dry machine in current of air the usage.

4\The operation is convenient, saving physical labor, reduce to labor the strength.

### 配套系统图 (Completes System Chart)

1、振动给料器 Vibrating feeder 2、过滤器 filter 3、给风器 4、换热器 heat exchange 5、旋风除尘器 cyclone separator 6、排风器 7、给风器 fan 8、过滤器 filter 9、振动电机 vibrating motor 10、隔振簧 vibration separating spring



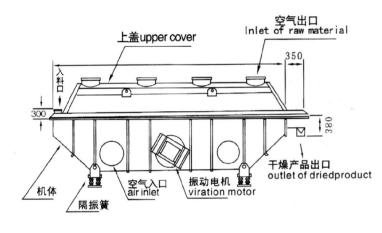
# 适用范围 (Main uses)

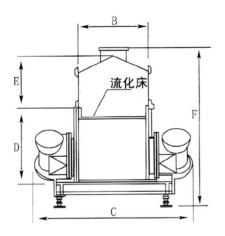
适用于化工(化肥)、制药、食品(添加剂)、塑料、建材、矿产等行业的颗粒、粉状及小片、小条状物料的除湿干燥。

Grain form,powder from and crumb,small a form materials that be applicable to the chemical engineering(tum fatty),the medicine of system,food(additive), plastics,building material<sub>i</sub>-etc.professions divided by the wet aridity.



# 简图(Sketch of Structure)





# 技术参数(Technical Parameters)

|        | 物料名称<br>Material Name |    | 物料形状<br>Material Shape |   | 含水份<br>g the front<br>ns of water(%) | 干)<br>Contain<br>of | 后含水份<br>ssfter fucking<br>water (%) | 床面干燥处理量<br>Bedaridity handles (kg/㎡h) |      |
|--------|-----------------------|----|------------------------|---|--------------------------------------|---------------------|-------------------------------------|---------------------------------------|------|
| 名称 N   | Name                  | 颗粒 | Grain                  | 3 | 3. 01                                |                     | 0. 28                               |                                       | 890  |
| 容积 \   | Volume                | 颗粒 | Grain                  | 4 | <b>l</b> . 1                         |                     | 0. 3                                |                                       | 1100 |
| 产量     | Yield(L)              | 颗粒 | Grain                  | 6 | 3. 5                                 |                     | 0. 2                                |                                       | 550  |
| 混合速度 M | Mixing Speed(rpm)     | 球状 | Globosity              | 1 | 14.4                                 |                     | 5. 5                                |                                       | 310  |
| 混合功率 № | Mixing Power(km)      | 球状 | Globosity              | 3 | 3. 7                                 |                     | 0. 01                               |                                       | 330  |
| 切割速度(  | Cutting Speed(rpm)    | 片状 | A Form                 | 5 | 58                                   |                     | 4                                   |                                       | 45   |
| 切割功率(  | Cutting Power(rpm)    | 颗粒 | Grain                  | 3 | 3. 7                                 |                     | 0. 15                               |                                       | 550  |
| 混合速度 M | Mixing Speed(rpm)     | 粉末 | Powder                 | 3 | 3. 1                                 |                     | 0. 1                                |                                       | 660  |
| 混合功率 № | Mixing Power(km)      | 条状 | A Form                 | 1 | 15                                   |                     | 7. 4                                |                                       | 330  |
| 切割速度(  | Cutting Speed(rpm)    | 丝状 | Silk Form              | 3 | 30                                   |                     | 14                                  |                                       | 220  |
| 切割功率(  | Cutting Power(rpm)    | 粉末 | Powder                 | 2 | 21                                   |                     | 0.06                                |                                       | 185  |
|        | 7                     |    |                        |   |                                      |                     |                                     |                                       |      |

# YZG、FZG 系列圆筒形、方形真空干燥器 Model YZG/FZG Series cylinder Square Vacuum Dryer



# 主要用途(Main Application)

适用于在高温下易分解,聚合和变质的热敏性物料的低温干燥;被广泛地采用在制药、化工、食品、电子等行业。

It is suitable for drying heat sensitive raw materials that can decompose and polymerize and metamorphose at high temperature. It is wide used in pharmaceutical, chemical, foodstuff and electronic industries.

# 工作原理(Working Principle)

适所谓真空干燥,就是将干燥物料处在真空条件下,进行加 热干燥,如果利用真空泵进行抽气抽湿,则加快了干燥速率。

注:如果采用冷凝器,物料中的蒸发溶剂可通过冷凝器加以回收,是一种常用的干燥设备。如果采用JZJS-70水环泵真空机组,可不用冷凝器,则节省能源及投资。

It is well known that vacuum drying is to put raw material to the state of vacuum for heating and drying, If use vacuum to take air and humidity out, the dry speed will be faster.

Note:if use condensate,the solvent in raw material can be recovered. If use SK series water ring vacuum pump sets,condensate can not be used and the invest-ment could be saved.

# 制作材质 (Creation Material)

- 1. A<sub>3</sub>钢 2. 内壁不锈钢 3. 内外不锈钢
- 1.  $A_3Steel$  2. Inside wall stainless steel 3. Stainless steel outside the inside

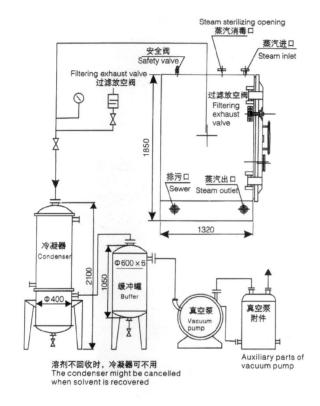
# 特点1(Feature)

- 1、当加热温度恒定,提高真空度,能加快干燥速率;
- 2、当真空度恒定,提高加热温度,能加快干燥速率;
- 3、既提高真空度,又提高加热温度,则大大加快干燥速率。如果采用冷凝器加以回收,是一种常用的干燥设备,如果采用JZJS-70水环泵真空机组,可不用冷凝器,则节省能源及投资。
- 1.Under comstant temperature, improving vacuum degree, it can accelerale drying speed.
- 2.Under constant vacuum degree,improving heating temperature,it can accelerate drying speed.
- 3.Bot improving vacuum degree and heating temperature, it can be greatly accelerate drying. Speed. Adopting cooing machine evaporating solvent in material can be workes. If adopting JZJSmachine series, Instead of cooling devece, it can save onenergy and invement.



# 祥达机械 XIANGDA MACHINERY

### 简易结构图 (Sketch of Structure)



# 特点2(Feature)

- 1、真空下物料溶液的沸点降低,使蒸发器的传热推动力增大,因此对一定的传热量可以 节省蒸发器的传热面积。
- 2、蒸发操作的热源可采用低压蒸汽或废热蒸汽。蒸发器热损失少。
- 3、在干燥前可进行消毒处理,干燥过程中无任何不纯物混人,符合 GMP 要求。
- 4、本干燥器属于静态真空干燥器,故干燥物料的形体不会损坏。
- 1.Under the condition of vacuum,the boiling point of raw material will decrease and make the pushing force become greater Therefore for a certain amount of heat radiation, the conducting area of evaporator can be
- 2. The heat source for operation of evaporation may be low pressure steam or surplus heat steam; The heat loss of evaporator is less;
- 3.Before drying, the treatment of disinfection may be carried out. During the period of drying, there is no impurity material mixing. It is conformity with the requirement of GMP;
- 4. It belongs to static. So the shape of raw material to be dried can not be destroyed.

# 技术参数(Technical Parameters)

| 型 号          | Model                      | YZG-600                   | YZG-1000                   | YZG-1400A                  | FZG-15                     |  |  |  |  |
|--------------|----------------------------|---------------------------|----------------------------|----------------------------|----------------------------|--|--|--|--|
| 干燥箱内尺寸(mm)   | Inner Size                 | $\Phi~600\times976$       | $\varphi~1000\times1527$   | $\varphi~1400\times2054$   | $1500\times1400\times1220$ |  |  |  |  |
| 干燥箱外尺寸(mm)   | Outer Size                 | $1135\times810\times1020$ | $1693\times1190\times1500$ | $2386\times1675\times1920$ | $1513\times1924\times2060$ |  |  |  |  |
| 烘 架 层 数      | Stove Frame Layer          | 4                         | 6                          | 8                          | 8                          |  |  |  |  |
| 层间距离(mm)     | Distance Betwenn Layers    | 81                        | 102                        | 102                        | 122                        |  |  |  |  |
| 烘 盘 尺 寸(mm)  | Drying Tray Size           | $310\times600\times45$    | $250\times410\times45$     | $480\times600\times45$     | $480\times630\times45$     |  |  |  |  |
| 烘 盘 数        | The Number of Drying Tray  | 4                         | 24                         | 32                         | 32                         |  |  |  |  |
| 烘架管内使用压力(MPa | ) Inner Pressure of Frames |                           | ≤0                         | . 784                      |                            |  |  |  |  |
| 烘架使用温度(°C)   | Tempeature                 | -35-150                   |                            |                            |                            |  |  |  |  |
| 箱内空载真空度(Pa)  | VacuumDegree               | -0.09-0.096mpa            |                            |                            |                            |  |  |  |  |

# GFGQ 型高效沸腾干燥机 Model GFGQ Series High-Efficiency Fluidized Drye



# 应用(Applications)

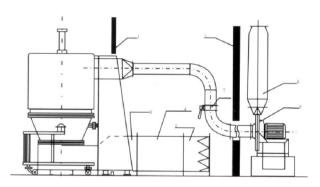
- 1、机制螺杆挤压颗粒、摇摆颗粒、湿法高速混合制粒颗粒。
- 2、医药、食品、饲料、化工等领域湿颗粒和粉状物料干燥。
- 3、大颗粒、小块状,粘性块里粒物料。
- 4、魔芋、聚丙稀酰胺等干燥时体积变化的物料。

1\Use screw to extrude and vibrate granule and granulate using the methods of humidity, high speed and mixing;

2\Suitable for drying humidityblock or powder raw materialin the fields such as pharmaceutical,foodstuff,feedstuff,the mical industries and so on;

3\He raw material is large in granule and small in bolck and having adhesiveproperty;

4\Suitable for raw materials, its volume be changed when dry, such as giantarum, polyacrylamide, etc.



- 隔墙Wall
- 隔墙Wall
- 加热器Heater
- 消音器Silencer 调风器Distributor
- 4、过滤器Filter

2、料斗设置搅拌,避免潮湿物料团聚及干燥时形成沟流。

3、采用翻倾卸料,方便迅速彻底,亦可按要求设计自动进出

4、密闭负压操作,气体经过过滤。操作简便,清洗方便,

5、干燥速度快、温度均匀,每批干燥时间一般在20-30钟。

1\The structure of fluidized bed is round so as to avoid comer.

2\Inside the hopper there is a stirrer in order to avoid agglomeration of raw material and forming canalof flow.

3\The granule is discharged through the method of turning over, In this way it is very conveenient and full. The discharging system can be designed as requestton;

4\lt is operated at the conditions of negative pressure and seal. Therefore it is simple in operation and convenient in clean. It is an ideal equipment that is in conformity with the requirements of GMP.

5\The drying speed is fast and the temperature is uniform. In general the drying time is 15-45minutes for each batch.

### 技术参数(Technical Parameters)

特点(Feature)

料系统。

1、流化床为圆形结构,避免死角。

是符合"GMP"要求的理想设备。

| 项目 Item                  | 单位Unit               |      |      | 规格 5     | Specificati | on   |      |       |
|--------------------------|----------------------|------|------|----------|-------------|------|------|-------|
| 投料 Raw material          | kg                   | 60   | 100  | 120      | 150         | 200  | 300  | 500   |
| 风机 Fan 风量 Air volum      | m³/h                 | 2361 | 3488 | 4000     | 4901        | 6032 | 7800 | 10800 |
| 风机 Fan 风压 Air Pressu     | e mmH <sub>2</sub> 0 | 594  | 533  | 533      | 679         | 787  | 950  | 950   |
| 风机 Fan 功率 Power          | kw                   | 7.5  | 11   | 15       | 18.5        | 22   | 30   | 45    |
| 搅拌功率 Stirring power      | kw                   | 0.55 | 1.1  | 1.1      | 1.1         | 1. 5 | 1.5  | 2. 2  |
| 搅拌转速 Stirring speed      | r.p.m                |      |      |          | 11          |      |      |       |
| 蒸汽耗量 Cnsumption of steam | n kg/h               | 141  | 170  | 170      | 240         | 282  | 366  | 451   |
| 操作时间 Time of operation   | min                  |      | 15   | 5-30 (视物 | 料情况而定       | )    |      |       |
| 主机高度 方形 Square           | mm                   | 2750 | 2850 | 2850     | 2900        | 3100 | 3300 | 3650  |
| machine 圆形 Roud          | mm                   | 2700 | 2900 | 2900     | 2900        | 3100 | 3600 | 3850  |



# FL 系列沸腾制粉干燥机 Model FL Series Fluidized Granulating Dryer



- 1、制药工业中的造粒:压片颗粒、冲剂颗粒、胶囊用颗粒
- 2、食品工业的造粒:可可、咖啡、奶粉、颗粒果汁、调味品等。
- 3、其他行业的造粒:农药、饲料、化肥、颜料、染料化工等。
- 4、粉状或颗粒状湿物料的干燥。
- 5、包衣:颗粒、丸剂保护层、备色、缓释、薄膜、肠溶包衣等。

1\Phamaceutical industry:tablet,capsule,low sugar or no sugar granule of Chinese of

2\Foodstuff:cocoa,coffee,milkpowder,jujce of granulate,flavoring and so on.

3\Other industries:peticide,feed chemical fertilizer,pigment,dyestuff and so on.

4\Pharmaceutical industry:tablet.

5\Coating:grain,pill layer,prepare,slow-releasing,film,intestines dissolving coating etc.

### 特点(Feature)

- 1、通过粉体造粒、改善流动性、减少粉尘飞扬:
- 2、通过粉体造粒,改善其溶解性能;
- 3、混合-制粒-干燥-在一机内完成(一步法制粒);
- 4、采用抗静电滤料,设备操作完全;
- 5、设置压力泄放孔,一旦发生爆炸,设备人员不受伤害;
- 6、设备无死角,装卸料轻便快速、冲洗干净,满足 GMP 规范。

1\Because of powder Granulation, the fluidity is improved and the dust is reduced;

2\Because of powder Granulation, its solving property is improved;

3\The mixing, Granulation and drying can be completed in one stepinside the machine;

4\The operation of equipment is safe beause the anti static filtering cloth is adapted:

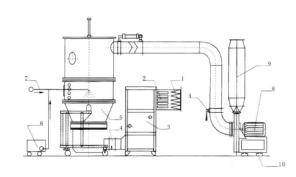
5\The operating personnel can not be damaged if explosion take place because there is

6\The equipment has no dead corner. Therefore the loading and unloading are quick and light and light and clean. It can meet the requirements of GMP.

### 工作原理(Working Principle)

物料粉末粒子,在原料容器(流化床)中呈环形流化状态,受到经过 净化后的加热空气预热和混合,将拈合剂溶液舞化喷入,使若干粒子聚集成含 有粘合剂的团粒。由于热空气对物料的不断干燥,使团粒中水分蒸发,粘合剂 凝固,此过程不断重复进行,形成理想的、均匀的多微孔球状颗粒。

The powder grannle in the container(fluidization)appear in the state of fluidization. It is preheated and mixed with clean and heated air. At the same time the solution of adhesive solvent is fogged and sprayed into the contaier.It makes the some particles become granulating that contains adhesive. Being of unceasing dry through hot air, the moisture in the granulation is evaporated and the adhesive is solidification. The process is carried out continuously. Finally it forms ideal, uniform and Porous granules.



### 技术参数(Technical Parameters)

| 项目 litem 机                      |                             | <b></b> 型 type | 3           | 5               | 30    | 60   | 120   | 200  | 300  | 500  |      |
|---------------------------------|-----------------------------|----------------|-------------|-----------------|-------|------|-------|------|------|------|------|
| 生产能力 最小 min                     |                             | 直径 dim         | mm          | 300             | 400   | 700  | 1000  | 1200 | 1400 | 1600 | 1800 |
|                                 |                             | 容积 volume      | L           | 12              | 22    | 100  | 220   | 420  | 670  | 1000 | 1500 |
|                                 |                             | 最小 min         | kg/batch    | 1. 6            | 4     | 15   | 30    | 80   | 100  | 150  | 250  |
| Productio<br>capacity           |                             | 最大 max         | kg/batch    | 4               | 6     | 36   | 72    | 140  | 240  | 360  | 600  |
| 蒸汽耗量                            | 蒸汽耗量 Consume of stam        |                | kg/batch    | 12              | 23    | 70   | 140   | 211  | 282  | 366  | 465  |
| 压缩空气量 Amount of compressded air |                             | m³/min         | 0. 3        | 0. 3            | 0. 3  | 0. 6 | 0. 6  | 0. 9 | 1. 1 | 1.6  |      |
| 风机功率 Power of fan               |                             | kw             | 2. 2        | 4               | 5. 5  | 11   | 18. 5 | 22   | 30   | 45   |      |
| 温度 Temperature                  |                             | °C             | 常温-120℃自动调节 |                 |       |      |       |      |      |      |      |
| 物料收率                            | 物料收率 Yield                  |                | %           |                 |       | > 99 |       |      |      |      |      |
| 操作时间                            | 操作时间 Option time            |                | min         | 15-30 (视具体物料而定) |       |      |       |      |      |      |      |
| 终湿含量 Content at final term      |                             | %              |             |                 | -0. 2 |      |       |      |      |      |      |
| 噪音                              | Noise                       |                | dB          |                 |       | ≤ 75 |       |      |      |      |      |
| 主机高度                            | 主机高度 Height of main machine |                | mm          | 2100            | 2300  | 2500 | 3000  | 3300 | 3800 | 4000 | 4400 |

- 1、中效过滤器 2. 亚高效计滤器
- 3、加热器
- 4、调风阀
- 5、流化床
- 6、输液泵
- 7、压缩空气
- 8、引风机
- 9、消音器
- 10、减震器
- 1、Mid-effect filter
- 2. Postfilter 3. Heater
- 4. Distributor
- 5. Fluidzed bed
- 6. liquid feeding pump
- 7. Compressed air 8. Vacuum fan
- 9. Silencer
- 10. Vibration eliminator



# LS 系列螺旋输送机 LS Series Spiral Conveyer

### 主要用涂(Main Application)

LS 系列螺旋输送机是利用电机带动螺旋回转,推动物料以实现输送的机械, 它能水平、倾斜或垂直输送,是输送各种粉粒料的理想设备。

Spiral conveyor is to make use of the motor to drive the spiral to rotate and push material to conveying machine. It can convey horizontally, aslant or vertically; so it is ideal equipment for conveying various powdery materials.

### 技术参数(Technical Parameters)

| 输送仰角(T    | ransportation evev | ation) | β =30℃ | 螺旋转速 | (Rotary | speed) n=134 | 1r/min |
|-----------|--------------------|--------|--------|------|---------|--------------|--------|
| 型 号       | Model              | 10 型   | 12 型   | 14 型 | 16 型    | 20 型         | 25 型   |
| 料筒内径(mm)  | Ld of cylinder     | 100    | 120    | 140  | 160     | 200          | 250    |
| ********* | 水泥 Cement p=1.25   | 2. 4   | 4. 7   | 8. 3 | 11. 0   | 21.0         | 40. 0  |
| 输送量(t/h)  | 煤粉 Coal dust p=0.6 | 1. 2   | 2. 3   | 4. 0 | 5. 3    | 10.0         | 19. 2  |
| Conveying | 碳 Carbon p=0.9     | 1.7    | 3. 4   | 6. 0 | 7. 9    | 15.0         | 28. 8  |
| capacitor | 食盐 Salt p=1.2      | 2. 3   | 4. 5   | 8. 0 | 10. 5   | 21.0         | 38. 4  |

# ZKJ系列真空加料机 ZKJ Series Vacuum Feeding Machine

# 概述 (Descriptions)

ZKJ 系列真空上料机是我公司最新开发研制的新型真空上料机,它具 有上料速度快、 用周期长、操作方便、清洁卫生,符合"GMP"要求。

Model ZKJ serial vacuum feeder is a new type vacuum feeder recently developed by our company. It has advantages of fast feeding, long service period, simple operation, clean and in conformity with requirement.

# 应用(Applications)

- ★用于粉状,小颗粒状及球状物料。
- ★用于二维、三维、双锥、V型等各种密闭容器和设备的上料。
- ★ Used for powder, small grain and ball materials
- ★ Used for materials feeding for various kinds of sealed containers and equipments such as two-dimension, three-dimension, double cone, V type eta.

### 特点(Feature)

- ★上料速度快。
- ★连续工作时间长。
- ★无泄漏现象,清洁卫生,适合于洁净厂房。
- ★结构紧凑、移动方便、操作简单。
- ★装有快装卡箍,便于折装和清洗,符合要要求。
- ★ Fast feeding of materials
- ★ Long time for continuous working
- ★ No leakage, clean and healthy, suitable for clean workshop
- ★ It equipped with fast feeding clamping band facilitating assembling.
- ★ Conveniently disassembling and cleaning.

| 型 号                         | Model              | 50 型      | 65 型         | 100 型     |
|-----------------------------|--------------------|-----------|--------------|-----------|
| 输送量(kg/h)                   | Conveying quantity | 50-300    | 80-500       | 150-1000  |
| 输送高度(m)                     | Lifting height     | 2-4       | 2-4          | 2-4       |
| 电机功率(KW)                    | Motorpower         | 1. 1      | 1. 5         | 2. 2      |
| 重量 (kg)                     | weight             | 80        | 100          | 180       |
| 外形尺寸(长×5<br>Overall size (L |                    | 620×800×用 | 户自定 (Decided | by users) |

